

Microfluidic Design	515
Introduction	515
Technology	516
Functional Description	517
Integration: Monolithic Versus Modular	517
Material Choices	518
In-House Versus Outsourced Fabrication	518
Fabrication Process: Definition and Optimization	519
System Design and Optimization	520
Conclusions	521
Preface	ix
1 Microfabrication Techniques	1
1.1 Introduction	2
1.2 Manufacturing Processes	3
1.2.1 PDMS Molding and Soft Lithography	3
1.2.2 Metallic Fabrication	7
1.2.3 Plastic Fabrication	14
1.2.4 Paper Fabrication	17
1.2.5 Silicon / Glass Fabrication	17
1.3 Technology Selection Criteria	35
1.3.1 Required Functionality	36
1.3.2 Physical Requirements	45
1.3.3 Chemical Resistance	47
1.3.4 Cost of Production	48
1.4 Conclusions	49
References	50
2 Microfluidic Building Blocks	55
2.1 Introduction	56
2.2 Functional Approach	56
2.3 Single-Phase Fluid Manipulation	57
2.3.1 Active Valves	58

2.3.2	Passive Valves	71
2.3.3	Pumping Techniques	75
2.3.4	Single-Phase Mixing	91
2.4	Droplet-Based Fluid Manipulation	99
2.4.1	Droplet and Emulsion Generators	101
2.4.2	Droplet-Based Mixing	107
2.4.3	Droplet Manipulations	108
2.5	Detection and Measurement Techniques	114
2.5.1	Optical Measurements	115
2.5.2	Chemical Measurements	120
2.5.3	Physical Measurements	123
2.6	Conclusions	126
	References	127
3	Microscale Physics	139
3.1	Introduction	140
3.2	Diffusion Laws	141
3.3	Fluid Dynamics	143
3.3.1	Mass Conservation Equation	144
3.3.2	Momentum Equation	145
3.3.3	Fluid Forces	147
3.3.4	Navier-Stokes Equation	151
3.3.5	Stokes (Creeping) Flow	154
3.3.6	Equivalence Between Fluidic and Electrical Circuits	166
3.4	Surface Tension and Wetting	172
3.4.1	Surface Tension Forces	173
3.4.2	Wetting Considerations	174
3.4.3	Surfactants and Marangoni Stresses	176
3.5	Electrical Phenomena in Microfluidics	178
3.5.1	Electrophoresis	178
3.5.2	Dielectrophoresis	179
3.5.3	Electro-Osmotic Flow	180
3.5.4	Electrowetting (Electrocapillarity)	181
3.6	Conclusions	182
	References	183

4	Microfluidic Design	185
4.1	Introduction	186
4.2	Technology	186
4.2.1	Functional Description	187
4.2.2	Integration: Monolithic Versus Hybrid	188
4.2.3	Material Choices	193
4.2.4	In-House Versus Outsourced Fabrication	194
4.2.5	Fabrication Process: Definition and Optimization	196
4.3	System Design and Optimization	205
4.3.1	Mask Design	205
4.3.2	Fluidic System Optimization	210
4.4	Conclusions	216
	References	218
5	Integrated Microfluidic Systems	221
5.1	Introduction	222
5.2	Remarks About the Microfluidics Market	223
5.3	Selected Commercial Technology Examples	225
5.3.1	Microfluidic Large-Scale Integration: <i>Fluidigm</i>	225
5.3.2	RainStorm Droplet Technology: <i>RainDance</i>	229
5.3.3	Modular Plastic Microfluidics: <i>ThinXXS</i>	232
5.3.4	Resonant Silicon Microtubes: <i>ISSYS</i>	235
5.3.5	Nanopump MEMS Drug Infusion: <i>Debiotech</i>	237
5.3.6	CMOSens Sensor/Electronics Integration: <i>Sensirion</i>	240
5.3.7	Integrated Gas Chromatography Microsystem: <i>C2V</i>	242
5.4	Conclusions	244
	References	246
	About the Author	249
	Index	251