## CONTENT

1. Introduction	6
2. Research objective	6
3. Research methods	7
3.1 Representing the mathematical model of free-form surfaces	7
3.2 Surface partitioning	8
3.2.1 Surface geometry	8
3.2.2 Surface partitioning	8
3.3 Defining the boundaries of regions	10
3.4 Checking interference and correcting tool postures	11
3.5 Generating tool paths	12
3.5.1 Local gouging avoidance and definition of tool diameter	12
3.5.2 Definition of tool orientation and global gouging avoidance	12
3.5.3 Tool path generation	13
3. 6 Machining time comparison	14
3. 7 Machining experiments	14
4. Applications and results	14
4.1 Application 1	14
4.2 Application 2	16
4.3 Application 3	19
4.4 Experiments	22
5. Conclusion	23
5.1 Summary and conclusions	23
5.2 Contributions.	24
5.3 Future work	24
References	25
Publication	28