Contents

Preface xvii
Acknowledgments xix
Author xxi

Chapter 1 Introduction to Polymers 1

1.1 History of Polymers 1
1.2 Why Polymers? 11
1.3 Today's Marketplace 15
1.4 Environmental Assessment 18
1.5 Summary 23
Glossary 24
Exercises 24
Answers 25
Additional Reading 25
General Encyclopedias and Dictionaries 26

Chapter 2 Polymer Structure (Morphology) 27

2.1 Stereochemistry of Polymers 28
2.1.1 Chain Length 29
2.1.2 Pendant Groups and Branching 31
2.1.3 Tacticity 31
2.2 Molecular Interactions 34
2.2.1 Glass Transition and Melt Transition 39
2.2.2 Secondary Structure 42
2.3 Polymer Crystals 42
2.4 Amorphous Bulk State 46
2.5 Polymer Structure–Property Relationships 46
2.6 Crosslinking 50
2.7 Crystalline and Amorphous Combinations 51
2.8 Summary 53
Glossary 54
Exercises 55
Answers 56
Additional Reading 58

Chapter 3 Molecular Weight of Polymers 59

3.1 Introduction 59
3.2 Solubility 61
3.2.1 Polymer Solubility: Actual 65
3.3 Average Molecular Weight Values 68
3.4 Fractionation of Polydisperse Systems 71
3.5 Chromatography 71
3.6 Colligative Molecular Weights 75
3.6.1 Osmometry 75

3.6.2 End-Group Analysis 77
3.6.3 Ebulliometry and Cryometry 77
3.7 Light Scattering Photometry 77
3.8 Other Techniques 83
3.8.1 Ultracentrifugation 83
3.8.2 Mass Spectrometry 85
3.9 Viscometry 86
3.10 Summary 92
Glossary 93
Exercises 95
Answers 97
Additional Reading 98

Chapter 4 Polycondensation Polymers (Step-Reaction Polymerization) 101

4.1 Comparison between Polymer Types and Kinetics of Polymerization 101
4.2 Introduction 106
4.3 Stepwise Kinetics 106
4.4 Polycondensation Mechanisms 111
4.5 Polyesters 113
4.6 Polycarbonates 122
4.7 Synthetic Polyamides 126
4.8 Polyimides 135
4.9 Polyamide-Imide 137
4.10 Polybenzimidazoles and Related Polymers 138
4.11 Polyurethanes and Polyureas 141
4.12 Polysulfides 145
4.13 Polyethers and Epoxys 145
4.14 Polysulfones 150
4.15 Poly(Ether Ether Ketone) and Polyketones 151
4.16 Phenolic and Amino Plastics 152
4.17 Furan Resins 155
4.18 Synthetic Routes 156
4.19 Liquid Crystals 157
4.20 Microfibers 160
4.21 Summary 162
Glossary 163
Exercises 164
Answers 166
Additional Reading 167

Chapter 5 Ionic Chain-Reaction and Complex Coordination Polymerization (Addition Polymerization) 169

5.1 Chain Growth Polymerization: General 170
5.2 Cationic Polymerization 171
5.3 Anionic Polymerization 177
5.4 Stereoregularity 182
5.5 Polymerization with Complex Coordination Catalysts 183
5.6 Soluble Stereoregulating Catalysis 184
5.7 Polyethylenes 188

5.8 Polypropylene 196
5.9 Polymers from 1,4-Dienes 202
5.10 Polyisobutylene 205
5.11 Metathesis Reactions 206
5.12 Zwitterionic Polymerization 207
5.13 Isomerization Polymerization 208
5.14 Precipitation Polymerization 208
5.15 Summary 209
Glossary 210
Exercises 210
Answers 213
Additional Reading 215

Chapter 6 Free Chain Polymerization (Addition Polymerization) 217

6.1 Initiators for Free Radical Chain Polymerization 217
6.2 Mechanism for Free Radical Chain Polymerization 221
6.3 Chain Transfer 228
6.4 Polymerization Techniques 230
6.5 Fluorine-Containing Polymers 234
6.6 Polystyrene 239
6.7 Poly(Vinyl Chloride) 241
6.8 Poly(Methyl Methacrylate) 245
6.9 Poly(Vinyl Alcohol) and Poly(Vinyl Acetals) 250
6.10 Polyacrylonitrile 251
6.11 Solid-State Irradiation Polymerization 252
6.12 Plasma Polymerizations 253
6.13 Controlled Radical Polymerizations 253
6.14 Summary 254
Glossary 254
Exercises 255
Answers 257
References 258

Chapter 7 Copolymerization 261

7.1 Kinetics of Copolymerization 262
7.2 The *Q–e* Scheme 266
7.3 Commercial Copolymers 268
7.4 Block Copolymers 268
7.5 Graft Copolymers 270
7.6 Elastomers 271
7.7 Thermoplastic Elastomers 273
7.8 Blends 274
7.8.1 Immiscible Blends 274
7.8.2 Miscible Blends 276
7.9 Fluoroelastomers 278
7.10 Nitrile Rubber 278
7.11 Acrylonitrile–Butadiene–Styrene Terpolymers 279
7.12 EPDM Rubber 280
7.13 Networks: General 280

7.14 Polymer Mixtures 282
7.15 Dendrites 282
7.16 Ionomers 284
7.17 Laboratory Gloves 286
7.18 Summary 286
Glossary 288
Exercises 289
Answers 290
Additional Reading 291

Chapter 8 Composites and Fillers 293

8.1 Fillers 293
8.2 Types of Composites 294
8.3 Long Fiber Composites: Theory 296
8.4 Fibers and Resins 298
8.5 Long Fiber Composites: Applications 300
8.6 Nanocomposites 302
8.7 Fabrication 306
8.7.1 Processing of Fiber-Reinforced Composites 306
8.7.2 Structural Composites 306
8.7.3 Laminating 307
8.7.4 Particulate 307
8.8 Summary 308
Glossary 308
Exercises 309
Answers 309
Additional Reading 310

Chapter 9 Naturally Occurring Polymers—Plants 313

9.1 Polysaccharides 314
9.2 Cellulose 316
9.3 Paper 319
9.4 Cellulose-Regenerating Processes 323
9.4.1 Rayon 324
9.4.2 Cellophane 326
9.5 Esters and Ethers of Cellulose 326
9.5.1 Wrinkle-Free Fabric 327
9.5.2 Inorganic Esters 327
9.5.3 Organic Esters 328
9.5.4 Organic Ethers 330
9.6 Starch 332
9.7 Homopolysaccharides 335
9.7.1 Fructans 337
9.7.2 Chitin and Chitosan 338
9.7.3 Others 339
9.8 Heteropolysaccharides 339
9.9 Synthetic Rubbers 343
9.10 Naturally Occurring Polyisoprenes 349
9.11 Resins 354

9.12 Balloons 355
9.13 Lignin 356
9.14 Melanins 358
9.15 Asphalt 359
9.16 Castor Oil 360
9.17 Summary 361
Glossary 362
Exercises 363
Answers 364
Additional Reading 365

Chapter 10 Naturally Occurring Polymers—Animals 367

10.1 Proteins 368
10.2 Levels of Protein Structure 371
10.2.1 Primary Structure 372
10.2.2 Secondary Structure 372
10.2.2.1 Keratins 373
10.2.2.2 Silk and Spider Webs 375
10.2.2.3 Wool 378
10.2.2.4 Collagen 380
10.2.2.5 Elastin 381
10.2.3 Tertiary Structure 381
10.2.3.1 Globular Proteins 382
10.2.3.2 Fibrous Proteins 383
10.2.3.3 Membrane Proteins 383
10.2.4 Quaternary Structure 383
10.3 Nucleic Acids 386
10.4 Flow of Biological Information 391
10.5 RNA Interference 393
10.6 Polymer Structure 394
10.7 Protein Folding 399
10.8 Genetic Engineering 401
10.9 DNA Profiling 403
10.10 The Human Genome—General 405
10.11 Chromosomes 410
10.11.1 The Next Steps 422
10.12 Spliceosomes 423
10.13 Proteomics 423
10.14 Protein Site Activity Identification 425
10.15 Summary 425
Glossary 426
Exercises 429
Answers 430
Additional Reading 431

Chapter 11 Organometallic and Inorganic–Organic Polymers 433

11.1 Introduction 433
11.2 Inorganic Reaction Mechanisms 433

11.3 Condensation Organometallic Polymers 437
11.3.1 Polysiloxanes 438
11.3.2 Organotin and Related Condensation Polymers 441
11.4 Coordination Polymers 444
11.4.1 Platinum-Containing Polymers 446
11.5 Addition Polymers 447
11.5.1 Ferrocene-Containing and Related Polymers 449
11.5.2 Polyphosphazenes and Related Polymers 451
11.5.3 Boron-Containing Polymers 452
11.6 Ion-Exchange Resins 453
11.7 Summary 455
Glossary 455
Exercises 455
Answers 456
Additional Reading 457

Chapter 12 Inorganic Polymers 459

12.1 Introduction 459
12.2 Portland Cement 459
12.3 Other Cements 462
12.4 Silicates 463
12.4.1 Network 465
12.4.2 Layer 466
12.4.3 Chain 467
12.5 Silicon Dioxide (Amorphous) 467
12.6 Kinds of Amorphous Glass 470
12.7 Safety Glass 473
12.7.1 New Applications of Glass 475
12.8 Lenses 475
12.9 Sol–Gel 478
12.10 Aerogels 479
12.11 Silicon Dioxide (Crystalline Forms): Quartz Forms 481
12.12 Silicon Dioxide in Electronic Chips 482
12.13 Silicon Dioxide in Optical Fibers 483
12.14 Asbestos 484
12.15 Fly Ash and Aluminosilicates 485
12.16 Polymeric Carbon: Diamond 487
12.17 Polymeric Carbon: Graphite 487
12.18 Internal Cyclization: Carbon Fibers and Related Materials 489
12.19 Carbon Nanotubes 490
12.19.1 Structures 491
12.20 Bitumens 496
12.21 Carbon Black 497
12.22 Polysulfur 499
12.23 Ceramics 499
12.24 High-Temperature Superconductors 501
12.24.1 Discovery of the 123-Compound 501
12.24.2 Structure of the 123-Compound 501
12.25 Zeolites 502
12.26 Summary 503

Glossary 504
Exercises 505
Answers 506
Further Reading 508

Chapter 13 Testing and Spectrometric Characterization of Polymers 509

13.1 Introduction 509
13.2 Spectronic Characterization of Polymers 510
13.2.1 Infrared Spectroscopy 510
13.2.2 Raman Spectroscopy 511
13.2.3 Nuclear Magnetic Resonance Spectroscopy 512
13.2.4 NMR Applications 513
13.2.5 Electron Paramagnetic Resonance Spectroscopy 514
13.2.6 X-Ray Spectroscopy 514
13.3 Surface Characterization 514
13.3.1 Auger Electron Spectroscopy and X-Ray Photoelectron Spectroscopy 515
13.3.2 Near-Field Scanning Optical Microscopy 516
13.3.3 Electron Microscopy 516
13.3.4 Scanning Probe Microscopy 517
13.3.5 Superresolution Fluorescence Microscopy 519
13.3.6 Secondary Ion Mass Spectroscopy 520
13.4 Amorphous Region Determinations 520
13.5 Mass Spectrometry 521
13.6 Thermal Analysis 521
13.7 Thermal Property Tests 523
13.7.1 Softening Range 523
13.7.2 Heat Deflection Temperature 524
13.7.3 Glass Transition Temperatures 524
13.7.4 Thermal Conductivity 525
13.7.5 Thermal Expansion 526
13.8 Flammability 526
13.9 Electrical Properties: Theory 527
13.10 Electric Measurements 529
13.10.1 Dielectric Constant 530
13.10.2 Electrical Resistance 530
13.10.3 Dissipation Factor and Power Loss 530
13.10.4 Electrical Conductivity and Dielectric Strength 531
13.11 Optical Properties Tests 532
13.11.1 Index of Refraction 532
13.11.2 Optical Clarity 533
13.11.3 Absorption and Reflectance 533
13.12 Weatherability 534
13.13 Chemical Resistance 534
13.14 Measurement of Particle Size 534
13.15 Measurement of Adhesion 536
13.16 Permeability and Diffusion 537
13.17 Summary 539
Glossary 539
Exercises 541

Answers 541
Additional Reading 542

Chapter 14 Rheology and Physical Tests 545

14.1 Rheology 545
14.1.1 Rheology and Physical Tests 548
14.1.2 Response Time 551
14.2 Typical Stress–Strain Behavior 552
14.3 Stress–Strain Relationships 554
14.4 Specific Physical Tests 556
14.4.1 Tensile Strength 556
14.4.2 Tensile Strength of Inorganic and Metallic Fibers and Whiskers 557
14.4.3 Compressive Strength 558
14.4.4 Impact Strength 559
14.4.5 Hardness 560
14.4.6 Brinell Hardness 561
14.4.7 Rockwell Hardness 561
14.4.8 Shear Strength 562
14.4.9 Abrasion Resistance 562
14.4.10 Failure 563
14.5 Summary 563
Glossary 564
Exercises 565
Answers 566
Additional Reading 566

Chapter 15 Additives 569

15.1 Plasticizers 569
15.2 Antioxidants 573
15.3 Heat Stabilizers 575
15.4 Ultraviolet Stabilizers 575
15.5 Flame Retardants 576
15.6 Colorants 577
15.7 Curing Agents 578
15.8 Antistatic Agents: Antistats 578
15.9 Chemical Blowing Agents 579
15.10 Compatibilizers 579
15.11 Impact Modifiers 580
15.12 Processing AIDS 580
15.13 Lubricants 580
15.14 Microorganism Inhibitors 580
15.15 Summary 580
Glossary 581
Exercises 582
Answers 583
Additional Reading 584

Chapter 16 Reactions on Polymers 585

16.1 Reactions with Polyolefines and Polyenes 585

16.2 Reactions of Aromatic and Aliphatic Pendant Groups 586
16.3 Degradation 586
16.4 Reactivities of End Groups 589
16.5 Supramolecules and Self-Assembly 590
16.6 Transfer and Retention of Oxygen 594
16.7 Nature's Macromolecular Catalysts 598
16.8 Photosynthesis 601
16.8.1 Purple Photosynthetic Bacteria 604
16.8.2 Green Sulfur Bacteria 606
16.9 Mechanisms of Physical Energy Absorption 606
16.10 Breakage of Polymeric Materials 608
16.11 Summary 610
Glossary 610
Exercises 611
Answers 612
Additional Reading 613

Chapter 17 Synthesis of Reactants and Intermediates for Polymers 615

17.1 Monomer Synthesis from Basic Feedstocks 615
17.2 Reactants for Step-Reaction Polymerization 622
17.3 Synthesis of Vinyl Monomers 629
17.4 Synthesis of Free Radical Initiators 634
17.5 Hunting for Less Expensive Feedstock 636
17.6 Summary 637
Glossary 637
Exercises 637
Answers 638
Additional Reading 643

Chapter 18 Polymer Technology 645

18.1 Polymer Processing 645
18.2 Secondary Structures: Mesophases 648
18.3 Fibers 649
18.3.1 Polymer Processing: Spinning and Fiber Production 649
18.3.1.1 Introduction 649
18.3.1.2 Melt Spinning 649
18.3.1.3 Dry Spinning 652
18.3.1.4 Wet Spinning 652
18.3.1.5 Other Spinning Processes 652
18.3.1.6 Nonspinning Fiber Production 653
18.3.1.7 Natural Fibers 654
18.4 Elastomers 654
18.4.1 Elastomer Processing 655
18.5 Films and Sheets 657
18.5.1 Calendering 658
18.6 Polymeric Foams 658
18.7 Reinforced Plastics (Composites) and Laminates 659
18.7.1 Composites 659
18.7.2 Particle-Reinforced Composites: Large-Particle Composites 659
18.7.3 Fiber-Reinforced Composites 660

18.7.4 Processing of Fiber-Reinforced Composites 660
18.7.5 Structural Composites 661
18.7.6 Laminating 662
18.7.7 Natural Composites 662
18.8 Molding 664
18.8.1 Injection Molding 664
18.8.2 Blow Molding 666
18.8.3 Rotational Molding 667
18.8.4 Compression and Transfer Molding 668
18.8.5 Thermoforming 670
18.9 Casting 672
18.10 Extrusion 672
18.11 Coatings 673
18.11.1 Processing 675
18.11.2 Rainwear 677
18.12 Adhesives 678
18.13 Summary 683
Glossary 684
Exercises 685
Answers 686
Additional Reading 688

Chapter 19 Selected Topics 689

19.1 Conductive Polymeric Materials 689
19.1.1 Photoconductive and Photonic Polymers 689
19.1.2 Electrically Conductive Polymers 690
19.1.3 Electrochromism 696
19.1.4 Nanowires 696
19.2 Nonlinear Optical Behavior 698
19.3 Photophysics and Photochemistry: Basics 699
19.4 Drug Design and Activity 704
19.4.1 General 705
19.4.2 Drug Testing 705
19.5 Synthetic Biomedical Polymers 708
19.5.1 Dentistry 711
19.6 Sutures 713
19.7 Geotextiles 718
19.8 Smart Materials 719
19.9 High-Performance Thermoplastics 720
19.10 Flame-Resistant Textiles 722
19.11 Water-Soluble Polymers 724
19.12 Hydrogels 725
19.13 Emerging Polymers 725
19.14 Green Materials 730
19.15 New Materials: Additional Aspects 737
19.16 Summary 740
Glossary 741
Exercises 741
Answers 742
Additional Reading 744

Appendix A: Symbols 747
Appendix B: Structures of Common Polymers 753
Appendix C: Mathematical Values and Units 757
Appendix D: Comments on Health 759
Appendix E: ISO 9000 and 14000 761
Appendix F: Electronic Education Websites 763
Index 765