

Contents

Preface XIII

List of Contributors XV

1	Basic Optics	1
	<i>Krishna Thyagarajan and Ajoy Ghatak</i>	
1.1	Introduction	1
1.2	Light as an Electromagnetic Wave	1
1.2.1	Reflection and Refraction of Light Waves at a Dielectric Interface	7
1.3	Rays of Light	9
1.4	Imaging through Optical Systems	11
1.4.1	Thin Lens	13
1.4.2	Thick Lens	13
1.4.3	Principal Points of a Lens	14
1.5	Aberrations of Optical Systems	17
1.5.1	Monochromatic Aberrations	17
1.5.2	Spherical Aberration	17
1.5.3	Coma	18
1.5.4	Astigmatism and Curvature of Field	18
1.5.5	Distortion	18
1.6	Interference of Light	19
1.6.1	Young's Double-Slit Arrangement	19
1.7	Coherence	25
1.8	Diffraction of Light	27
1.8.1	Resolution of Optical Instruments	30
1.9	Anisotropic Media	33
1.10	Jones Calculus	35
1.11	Lasers	38
1.11.1	Principle	39
1.11.2	Coherence Properties of the Laser	41
1.12	Optical Fibers	42
1.13	Summary	44

2	Electronic Image Sensing and Processing	47
	<i>Thomas Baechler</i>	
2.1	Introduction	47
2.2	Image Formation	49
2.2.1	Geometrical Optics and Imaging Concepts	50
2.2.2	Optical Distortion and Other Limiting Factors	54
2.3	Image Sensing: From Photons to Electrons	56
2.3.1	Image Formation Related to Image Sensing	58
2.3.2	Operating Modes of State-of-the-Art Electronic Image Sensors	62
2.3.3	Noise Sources in State-of-the-Art Electronic Image Sensors	64
2.3.4	From Electrons to Digital Image Data	67
2.4	Image Processing	70
2.4.1	Image Histograms	71
2.4.2	Linear Point Operations	73
2.4.3	Multi-image Operations for Noise Reduction	76
2.4.4	Morphological Image Operations	77
2.4.5	Introduction to Feature and Motion Detection	78
2.5	Conclusions	79
3	Phase Decoding and Reconstruction	83
	<i>Jan Burke</i>	
3.1	Introduction	83
3.2	Basic Concepts	85
3.2.1	Deriving a Generic Phase-Shifting Formula	91
3.2.2	Phase Shifting with Three Steps	94
3.2.3	General N-Step Method	96
3.2.4	Symmetrical N + 1 Step Formulae	97
3.2.5	Extended Averaging	99
3.2.6	Summary	100
3.3	Methods of Phase Shifting	101
3.3.1	Temporal Phase Shifting (TPS)	102
3.3.2	Spatial Phase Shifting (SPS)	107
3.3.3	Spatiotemporal Phase Shifting (STPS)	112
3.4	Designing and Analyzing Phase-Shift Methods with the Complex-Polynomial Method	115
3.5	Sources and Removal of Errors	124
3.5.1	Phase-Shift Miscalibration and Calibration	124
3.5.2	Signal Nonlinearity and Harmonics	126
3.5.3	Vibrations	127
3.5.4	Random Noise	127
3.5.5	Digitization Noise	128
3.6	Phase Unwrapping	129
3.6.1	Spatial Phase Unwrapping	129
3.6.2	Temporal Phase Unwrapping	133
3.6.3	Multiwavelength Unwrapping Techniques	134

4	Experimental Stress Analysis – An Overview	141
	<i>Krishnamurthi Ramesh</i>	
4.1	Introduction	141
4.2	Concept of Stress and Strain	141
4.3	Stress-Strain Relations	146
4.4	Rudiments of a Tension Test	147
4.5	Principal Stress and Strain	148
4.6	Concept of Stress Concentration	151
4.7	Birth of Fracture Mechanics	153
4.8	Peculiarities of Experimental Approach	154
4.9	Information Directly Obtainable from Various Experimental Techniques and Their Typical Applications	155
4.9.1	Photoelasticity	155
4.9.2	Holography	155
4.9.3	Grid Methods	156
4.9.4	Geometric Moiré	157
4.9.5	Moiré Interferometry	157
4.9.6	Speckle Interferometry	157
4.9.7	Digital Image Correlation	158
4.9.8	Thermoelastic Stress Analysis	159
4.9.9	Brittle Coating	159
4.9.10	Strain Gauge	159
4.9.11	Caustics	160
4.9.12	Coherent Gradient Sensor	161
4.10	Selection of an Experimental Technique	161
4.11	Case Studies	165
4.12	Experimental Study on Investigation of Random Failure of Chain Plates	165
4.12.1	Possible Investigation Methodologies	167
4.12.1.1	Analysis of Combined Stress Fields	167
4.12.1.2	Decoupled Analysis of Assembly and Application Stress Fields	168
4.12.2	Analysis of Assembly Stress due to Interference Fit between Bush and Inner Plate Using Transmission Photoelasticity	168
4.12.3	Analysis of a Chain Plate and Bush Assembly Using Reflection Photoelasticity	170
4.12.4	Stress Concentration Factor due to Applied Load	171
4.13	Comprehensive Experimental Study on a MEMS Pressure Sensor	172
4.13.1	Microscale Speckle Interferometry and Shearography	173
4.13.2	Deflection Measurement of the Pressure Sensor	175
4.14	Conclusions	178
	Acknowledgements	179

5	Digital Image Correlation	183
	<i>François Hild and Stéphane Roux</i>	
5.1	Introduction	183
5.2	Correlation Principles	185
5.2.1	Determination of the Optical Flow	185
5.2.2	Local DIC	187
5.2.3	Global DIC	188
5.2.4	Gray-Level Interpolation	189
5.2.5	Relaxation of the Gray Level Conservation	191
5.3	2-D Digital Image Correlation	199
5.3.1	Multiscale Analyses and Sequences of Pictures	199
5.3.2	Local Approach	200
5.3.2.1	FFT-Based DIC	200
5.3.2.2	Measurement Uncertainties	203
5.3.3	Global Approach	208
5.3.3.1	General Formulation	208
5.3.3.2	Q4-DIC: A Global Approach Using Q4 Elements	209
5.4	3-D Digital Image Correlation	216
5.4.1	Basic Principles	216
5.4.2	Camera Calibration	216
5.5	Digital Volume Correlation	220
5.5.1	3-D Extensions of 2-D Approaches	220
5.5.2	Resolution Analysis	221
5.6	Summary	225
5.7	Problems	225
5.7.1	Mean Strain Extractor	225
5.7.2	On the Use of a Global Approach When Analyzing Experiments on Beams	226
5.7.3	Propagation of Uncertainties	227
5.7.4	Measuring Displacement Fields with a Global Approach in the Presence of Cracks	227
5.7.5	DIC Coupled with Finite-Element Analyses	227
5.7.6	Application of Integrated DIC to a Brazilian Test	228
6	Rough Surface Interferometry	229
	<i>Kay Gastinger, Pierre Slanger, Pascal Picart, and Peter Somers</i>	
6.1	Introduction	229
6.2	Speckle	230
6.2.1	Speckle in Monochromatic Light	231
6.2.2	Speckle in Low-Coherent Light	232
6.3	Electronic Speckle Pattern Interferometry—ESPI	235
6.3.1	Introduction	235
6.3.2	General Principle	235
6.3.2.1	Interference Equation	236
6.3.3	Evaluation	237

6.3.3.1	Subtraction Mode	237
6.3.3.2	Time Averaged Method	237
6.3.4	Configuration	239
6.3.4.1	Sensitivity Vectors	240
6.3.5	Characteristics	240
6.3.5.1	Optimization of the Interference Signal	240
6.3.6	Applications	241
6.3.6.1	Compact Tension Notch Sample	242
6.3.6.2	Tensile Test Sample	244
6.4	Low-Coherence Speckle Interferometry–LCSI	246
6.4.1	Introduction	246
6.4.2	General Principle	247
6.4.2.1	Measurement Principle	248
6.4.3	Interferometer Setup	251
6.4.4	Evaluation	252
6.4.4.1	Full-Field OCT Mode	252
6.4.4.2	LCSI Mode	254
6.4.5	Characteristics	256
6.4.6	Applications	257
6.4.6.1	NDT of Interfacial Instabilities of Adhesive Bonded Joints	257
6.4.6.2	Membrane Deformation of a MEMS Pressure Sensor	259
6.5	Speckle Pattern Shearing Interferometry – Shearography	262
6.5.1	Introduction	262
6.5.2	General Principle	262
6.5.3	Evaluation	264
6.5.4	Configurations	266
6.5.5	Characteristics	268
6.5.6	Applications	269
6.5.6.1	Excitation or Loading of the Object	269
6.5.6.2	Static Applications	270
6.5.6.3	Dynamic Applications	274
6.6	Digital Holography	278
6.6.1	Introduction	278
6.6.2	General Principle	279
6.6.3	Evaluation	282
6.6.3.1	Discrete Fresnel Transform	282
6.6.3.2	Convolution Algorithm	282
6.6.4	Applications	284
6.6.4.1	2D Deformation Measurement Using a Two-Color Digital Holographic Interferometer	284
6.6.4.2	Real-Time Three-Sensitivity Measurement	287
6.6.4.3	Vibration Analysis with Digital Fresnel Holography	292
6.6.4.4	Time-Averaging Mode	293
6.6.4.5	Stroboscopic Regime	295
6.7	Summary	298

7	Fringe Projection Profilometry	303
	<i>Jan Buytaert and Joris Dirckx</i>	
7.1	General Introduction	303
7.1.1	Non-Optical Topography	303
7.1.2	Optical Full-Field Profilometry	304
7.1.2.1	Coherence-Based Techniques	304
7.1.2.2	Triangulation-Based Techniques	304
7.2	Grid Projection Profilometry: the Basics	310
7.3	Fourier Transform Profilometry	311
7.3.1	Theory	311
7.3.2	Extensions	314
7.3.3	Simulation Example	316
7.4	Moiré profilometry	316
7.4.1	Shadow Versus Projection Moiré	316
7.4.2	Theory of Projection Moiré	321
7.4.2.1	Basic Principles	321
7.4.2.2	Optical Geometric Interference	322
7.4.2.3	Grid Noise Removal	323
7.4.2.4	Digital Geometric Interference	325
7.4.2.5	Phase-Shifting Algorithms	326
7.4.2.6	Nonlinearity and Fringe Plane Distance	329
7.4.3	Practical Considerations	331
7.4.4	Practical Implementation	333
7.4.5	Demonstration Measurements	337
7.5	Noncontinuous Surfaces	337
7.6	Summary	342
8	Thermoelastic Stress Analysis	345
	<i>Janice M. Dulieu-Barton</i>	
8.1	Introduction	345
8.2	The Thermoelastic Effect	345
8.3	Infrared Thermography	348
8.4	Obtaining Thermoelastic Measurements from an Infrared System	352
8.5	Temperature Dependence of Thermoelastic Response	354
8.6	Derivation of the Thermoelastic Constant	354
8.7	Nonadiabatic Conditions	356
8.8	Paint Coatings	358
8.9	Temperature Dependence of the Material Elastic Properties	359
8.10	Progress, Applications, and Prospects	363
	Acknowledgements	365
9	Photoelasticity	367
	<i>Eann A. Patterson</i>	
9.1	Introduction	367

9.2	Polariscope Theory and Design	369
9.3	Isoclinic and Isochromatic Fringes	373
9.4	Fractional Fringe Analysis Using Compensation Techniques	376
9.5	Digital Fringe Analysis	379
9.6	Material and Load Selection	383
9.7	Stress Analysis	386
9.8	Conclusions	390
Color Plates		393
References		405
Abbreviations and Notations		421
Index		427