

**Foreword** 2**How to use this book** 4**Introduction** 6**Part One – 3D Printing Technologies & Materials** 16

- 01 Overview of 3D Printing 19
- 02 Material Extrusion – FFF 27
- 03 VAT Polymerization – SLA/DLP 53
- 04 Powder Bed Fusion (Polymers) – SLS 73
- 05 Material Jetting – Material Jetting, DOD 93
- 06 Binder Jetting 111
- 07 Powder Bed Fusion (Metals) – DMLS/SLM, EBM 123
- 08 Decision making tools 137

**Part Two – Designing for 3D Printing** 144

- 09 General design and considerations for 3D Printing 147
- 10 Description of 3D printed features 153
- 11 Designing for FFF 157
- 12 Designing for SLA/DLP 177
- 13 Designing for SLS 185
- 14 Designing for Material Jetting 197
- 15 Designing for Binder Jetting 205
- 16 Designing for DMLS/SLM 213
- 17 Design rules summary table 223

**Part Three – Applications of 3D Printing** 226

- 18 Tools for producing 3D designs 229
- 19 Applications of FFF 241
- 20 Applications of SLA/DLP 249
- 21 Applications of SLS 257
- 22 Applications of Material Jetting 265
- 23 Applications of Binder Jetting 275
- 24 Applications of DMLS/SLM 279

**Index** 286