PREFACE		
1.	INTRODUCTION	4
1.1 1.2 1.3 1.4 1.5	The Origin and Development of Small Arms Basic principles and classification of Small Arms The Origin and Development of guns Basic Principles and Classification of Heavy Guns General Problems of Weapon Development	4 6 11 14 17
2.	GUN BARRELS IN GENERAL	22
2.1 2.2 2.3 2.4 2.5 2.6 2.7	Regions and Types of the Barrel Firing Phenomena Affecting Gun Barrels Recoil Forces Vibration Droop and Bend of Gun Barrels Heating Wear and Erosion	22 26 31 33 36 38 51
3.	DESIGN OF BARRELS	54
3.1 3.2 3.3 3.4 3.5 3.6 3.7	Chamber Requirements, Groove Profile and Rifling Monoblock Gun Barrel Design Autofrettage of Barrels Shoulder Fired AT Weapons Jacketed Artillery Barrels Loose Liner Artillery Tube Barrel Devices	54 65 73 78 80 82 83
4.	OPERATIONAL ANALYSES OF WEAPON MECHANISMS	88
4.1 4.2 4.3 4.3	Operational Cycle Analyses of Functional Mechanisms Forces and Impulse Diagram Impact of Weapon Mechanism Components	88 91 99 102
5.	BREECH CLOSURES	110
5.1 5.2 5.3	Fixation of the Barrel in Weapon Casing Strength – strain Analysis of the Barrel Closure Sealing of Breechblocks in Weapon Closure	110 114 117
6.	DESIGN OF BREECH ASSEMBLIES	121
6.1 6.2 6.3 6.4	Unlocked Breeches Locked Breeches Accelerators of Breeches Rebound Hindrances of Breeches	121 125 152 159

7.	CASE EXTRACTORS AND EJECTORS	163
7.1	Extraction Force	163
7.2	Design of Case Extractors and Ejectors	165
7.3	Stress Analysis in Ejector Mechanisms	170
8.	FIRING, TRIGGER AND SAFETY MECHANISMS	174
8.1	Striking, Igniting and Trigger Mechanisms at Small Arms	174
8.2	Striking, Igniting and Trigger Mechanisms at Guns	178
8.3	Safety Mechanisms	181
REFERENCES		186