

About the Author	viii
Preface	ix
Notation	xiii
1 A Perspective on Microelectronic Processing	1
1-1 Microelectronic Processing: A Definition	2
1-2 Prerequisites for Processing: Substrate Manufacture	2
1-3 Microelectronic Processing: The Sequential Application of Techniques	8
1-4 Subsequent to Processing: Testing and Packaging	9
1-5 Processing and the Economic Environment: Yield	14
1-6 Processing and the Physical Environment: Clean Rooms	17
2 The Physics and Chemistry of Semiconductors	21
2-1 The Band Theory of Conduction	22
2-2 Chemical Effects on Carrier Density: Doping and Junctions	29
2-3 Field Effects on Carrier Density: Metal-Oxide-Semiconductor Structures	40
2-4 Applications of Semiconductor Properties	45
2-5 Crystalline Semiconductors	49
2-6 Silicon: An Elemental Semiconductor	57
2-7 Gallium Arsenide: A Compound Semiconductor	59
3 Dopant Diffusion and Related Operations	67
3-1 Equipment for Diffusion and Related Operations	67
3-2 Laws of Diffusion	70
3-3 Dopants and Dopant Sources	81
3-4 Oxidation of Silicon	92
3-5 Diffusion Process Control	104

4	Photolithography	114
4-1	Photolithography: An Overview	114
4-2	Negative Photoresist	118
4-3	Positive Photoresist	123
4-4	Resist Application	128
4-5	Resist Exposure	138
4-6	Resist Development	140
4-7	Photolithographic Process Control	142
5	Image Creation	147
5-1	Reflection and Refraction: The Formation of Images	147
5-2	Diffraction: Limits on Image Reproduction	155
5-3	Dimensional Control	163
5-4	Pattern Alignment	172
5-5	Practical Imaging Equipment	177
5-6	Future Directions in Photolithography	183
6	Etching	192
6-1	Wet Chemical Etching	192
6-2	Chemical Etchants	203
6-3	Plasma Etching	213
6-4	Plasma Etchants	224
6-5	Photoresist Removal	227
6-6	Etch Process Control	230
7	Thin Films: Mainly Metals	237
7-1	Vacuum Science and Technology	238
7-2	Sources for Vacuum Deposition	245
7-3	Metallization for Conductors	251
7-4	Metals, Silicides, and the Schottky Diode	255
7-5	Process Control for Vacuum Deposition	262
8	Thin Films: Mainly Nonmetals	268
8-1	Chemical Vapor Deposition	268
8-2	Reactors for Chemical Vapor Deposition	275
8-3	CVD Applications	278
8-4	Vapor-Phase Epitaxy	282
8-5	Other Deposition Methods	288
8-6	CVD Process Control	292
9	Ion Beams and Their Applications	296
9-1	Charged Particles and Fields	296
9-2	The Ion Implanter	306
9-3	Ion Implantation for Substrate Doping	311
9-4	Other Ion-Beam Applications	321
9-5	Control of Implantation Processes	327

10	The Fabrication of Bipolar Devices	334
10-1	The Bipolar Transistor	334
10-2	Construction of a Bipolar Transistor	344
10-3	Variations on a Bipolar Theme	357
10-4	Bipolar Processing: A Summary	362
11	Fabrication of MOS Devices	366
11-1	The MOS Transistor	366
11-2	Construction of an NMOS Transistor	374
11-3	How to Make a Better MOS Trap	383
11-4	MOS Processing: A Summary	390
12	Fabrication of Nonsilicon Devices	393
12-1	The Gallium Arsenide Field Effect Transistor	393
12-2	The Semiconductor Laser and Other Optoelectronic Devices	398
12-3	The Magnetic Bubble Memory	405
12-4	Thin-Film Recording Heads	409