Contents

List of Contributors xix
Preface to the Second Edition xxi

1. Introduction 1

R.-R. Xu

1.1 Chemistry of Inorganic Synthesis 1
1.2 Major Scientific Issues in Modern Inorganic Synthetic Chemistry 2
1.2.1 Development of New Synthetic Reactions, Synthetic Routes, Technologies, and Associated Basic Scientific Studies 2
1.2.2 Sustainability in Modern Inorganic Synthetic Chemistry 3
1.2.3 Basic Research on Synthetic and Preparative Routes Under Specific and Extreme Conditions 4
1.2.4 Biomimetism as Tools in Bioinspiration in Modern Inorganic Synthesis 4
1.2.5 Rational Synthesis and Molecular Engineering of Inorganics With Specific Structure and Function 5
References 6

2. High Temperature Synthesis 9

R.-R. Xu, Q. Su

2.1 Attainment of High Temperature: Laboratory Furnaces and Related Techniques 9
2.1.1 Resistance Furnaces 9
2.1.2 Crystal Grower Equipment 9
2.1.3 Arc Melting Furnace 10
2.1.4 Spark Plasma Sintering 10
2.2 Types of High-Temperature Synthetic Reactions and Routes 11
2.2.1 High-Temperature Solid–Solid State Synthetic Reactions 11
2.2.2 High-Temperature Solid-Gas State Synthetic Reactions 11
2.3 High-Temperature Solid-State Reaction 11
2.3.1 Mechanism and Characters of Solid-State Reaction 12
2.3.2 Some Aspects of Synthesis Via Solid-State Reaction 13
2.4 Preparation of Rare Earth Containing Materials 14
2.4.1 Oxides and Complex Oxides 14
2.4.2 Halides 16
2.4.3 Chalcogenides 16
2.4.4 Pnictides and Oxypnictides 18
2.5 Sol–Gel Process and Precursors in High Temperature Solid Synthesis 19
2.5.1 The Chemistry of Sol–Gel Synthesis 20
2.5.2 The Precursors in High Temperature Solid-State Synthesis 22
2.6 Self-Propagating High-Temperature Synthesis 23
2.6.1 General Aspects 23
2.6.2 Chemical Classes of Self-Propagating High-Temperature Synthesis Reactions 24
2.6.3 Self-Propagating High-Temperature Synthesis Process and Its Characterization 27
2.6.4 Activation of Self-Propagating High-Temperature Synthesis Processes 27

2.7 **High-Temperature Preparation of Metal Vapors and Active Molecules for Use in Cryosynthesis 29**
2.7.1 Techniques of Metal Vapor Preparation 30
2.7.2 Attainment of High-Temperature Species 30
2.8 **High Temperature Electrolysis in Molten Salt System 33**
2.8.1 Basic of Molten Salt Electrolysis 33
2.8.2 Electrochemical Series of Molten Salts 33
2.8.3 Anode Effect 34
2.8.4 Examples of Molten Salt Electrolysis: Rare Earth Metal Preparation 35
2.8.5 Other Applications of Synthesis by Molten Salt Electrolysis 38
References 39

3. Synthesis and Purification at Low Temperatures 45

W.-Q. Pang, Y. Xu
3.1 **Attainment and Measurement of Low and Ultralow Temperatures 45**
3.1.1 Attainment 45
3.1.2 Thermometry 46
3.2 **Vacuum Technique and Its Applications in Inorganic Synthesis 46**
3.2.1 Vacuum Attainment 47
3.2.2 Vacuum Measurement Principles and Typical Measurement Ranges 48
3.2.3 Common Vacuum Systems in Laboratory 48
3.3 **Purification and Separation of Inorganics at Low Temperatures 52**
3.3.1 Low-Temperature Fractional Condensation 52
3.3.2 Low-Temperature Fractional Distillation 53
3.3.3 Low-Temperature Selective Adsorption 55
3.3.4 Low-Temperature Chemical Separation 56
3.4 **Synthesis of Volatile Inorganic Compounds at Low Temperatures 57**
3.4.1 Synthesis of High-Purity AsF_5 57
3.4.2 Syntheses of $R_3SiCo(CO)_4$-Type Compounds 57
3.5 **Formation of Noble Gas Compounds Under Cryogenic Conditions 58**
3.5.1 Synthesis of $Xe[PtF_6]$ 59
3.5.2 Photochemical Synthesis of KrF_2 59
3.5.3 Synthesis of HXY Molecules by Matrix Photogeneration 60
3.5.4 Synthesis of Stable Argon Compounds 61
3.6 **Freeze-Drying Synthesis 61**
3.6.1 Locational Homogeneity of Reactants 62
3.6.2 Avoidance of Particle Agglomeration and Coarsening for Improved Size Uniformity 62
3.6.3 Aligned Two- and Three-Dimensional Structures by Ice-Templating 63
3.7 **Inorganic Synthesis in Liquid Ammonia 63**
3.7.1 Reactions of Metals With Liquid Ammonia 63
3.7.2 Reactions of Nonmetals With Liquid Ammonia 64
3.7.3 Ammonolysis of Inorganic Compounds in Liquid Ammonia 64
3.7.4 Substitution Reactions in Liquid Ammonia 64
3.7.5 Synthesis of $MgCl_2 \cdot 6NH_3$ in Liquid Ammonia 64
3.8 **Cryosynthesis of Unusual Inorganic Compounds 67**
3.8.1 Classification of Cryo-Synthetic Reactions 67
3.8.2 Basic Apparatus for Synthetic Reactions 70
References 70

4. Hydrothermal and Solvothermal Syntheses 73

S.-H. Feng, G.-H. Li
4.1 **Foundation of Hydrothermal and Solvothermal Syntheses 73**
4.1.1 Features of Hydrothermal Synthetic Reactions 73
4.1.2 Classification of Hydrothermal Reactions 74
4.1.3 Property of Reaction Medium 75

4.2 **Functional Materials From Hydrothermal and Solvothermal Systems 76**
4.2.1 Single Crystals 78
4.2.2 Zeolites and Related Materials 79
4.2.3 Organic–Inorganic Hybrid Materials 82
4.2.4 Ionic and Electronic Conductors 84
4.2.5 Nanomaterials 86
4.3 **Hydrothermal Biochemistry 87**
4.3.1 Warm Pond: Hydrothermal Seafloor 87
4.3.2 Evolutionary Tree and Time Evidence 87
4.3.3 Chemical Ladder: Synthesis and Evolution 88
4.3.4 Expectation 89
4.4 **Supercritical Water: A Novel Reaction System 89**
4.4.1 Properties of Supercritical Water 90
4.4.2 Chemical Applications of Supercritical Water 91
4.4.3 Technological Applications of Supercritical Water 93
4.5 **Techniques and Methods 93**
4.5.1 Reaction Containers 93
4.5.2 Reaction Control Systems 96
4.5.3 General Experimental Procedure 96
4.5.4 In Situ Characterization Techniques 96
4.6 **Ionothermal Synthesis 97**
References 100

5. **High Pressure Synthesis and Preparation of Inorganic Materials 105**
X.-Y. Liu
5.1 **Experimental Methods of Inorganic Synthesis Under High Pressure 106**
5.1.1 High-Pressure Apparatus 106
5.1.2 The Choice of Pressure-Transmitting Media 109
5.1.3 Pressure Calibration 110
5.1.4 Generation of High-Temperature 112
5.1.5 Summary 114
5.2 **Effects of High Pressure on Basic States of Matter 115**
5.2.1 Gas Under High Pressure 115
5.2.2 Solids Under High Pressure 116
5.2.3 Water Under High Pressure 118
5.3 **Effects of High Pressure on Inorganic Chemical Reactions 119**
5.3.1 Influence of Pressure on Thermodynamics and Dynamics of Inorganic Reaction 119
5.3.2 The Impact of Pressure on Inorganic Reaction 120
5.4 **Effects of High Pressure on Crystal and Electronic Structures of Inorganic Compounds 121**
5.4.1 Changes in Crystal Structure at High Pressure 121
5.4.2 Electronic Structure Changes Under High Pressures 124
5.5 **Major Roles of High-Pressure Method in Inorganic Synthesis 126**
5.5.1 High Pressure Could Prevent the Decomposition of Thermally Unstable Starting Reagents 127
5.5.2 High-Pressure Can Improve the Densification Effect and Consequently Help the Preparation of Compact Structures 127
5.5.3 High-Pressure Can Decrease Reaction Temperature and Shorten Reaction Time 128
5.5.4 High Pressure Can Stabilize the Highest Oxidation States of Transition Metals Through the Development of High Oxygen or Fluorine Pressures 128
5.5.5 High Pressure Can Hinder the Disproportionation of Intermediate Oxidation States 129
5.5.6 High Pressure Aids in Synthesis of Light Element Compounds That Have Special Physical Properties 129
5.5.7 Preparation of Important Amorphous and Quasi-Crystalline Materials Using High-Pressure Methods 129
5.5.8 Conclusion 129

5.6 **Some Important Inorganic Compounds Synthesized Under High Pressure 130**
5.6.1 Synthesis of Diamond Under High Pressure 130
5.6.2 Synthesis of Cubic Boron Nitride (*c*-BN) Under High Pressure 131
5.6.3 High Pressure Synthesis of C_3N_4 132
5.6.4 The Synthesis of Superconductors Under High Pressure 133
5.6.5 The High Pressure Synthesis and Properties of the Compounds Containing Special Oxidation State Transition Metals 134
5.6.6 Summary 135
References 135

6. **Inorganic Photochemical Synthesis 143**

X.-S. Liu

6.1 **Introduction 143**
6.2 **The Basic Concepts 143**
6.2.1 Photon Energy 144
6.2.2 Light Absorption 144
6.2.3 Quantum Yield 145
6.3 **Experimental Techniques 145**
6.3.1 Light Sources 145
6.3.2 Reactors 145
6.3.3 Photon Actinometer 145
6.4 **Photochemical Synthesis of Organometallic Complexes 146**
6.4.1 Photosubstitution 146
6.4.2 Photoisomerization 149
6.4.3 Photosensitized Metal–Metal Bond Cleavage Reaction 150
6.4.4 Photoinduced Electron Transfer and Redox Reactions 150
6.5 **Photochemical Synthesis of Inorganic Compounds 151**
6.5.1 Photochemical Synthesis via Photosensitization 151
6.5.2 Photochemical Synthesis of Boranes and Their Derivatives 151
6.5.3 Synthesis of Chlorine Gas via Photolysis 152
6.5.4 Photochemical Synthesis of Fluorides 152
6.5.5 Photochemical Synthesis of H_2O_2 152
6.6 **Synthesis of Inorganic Thin Films via Photochemical Reactions 153**
6.6.1 Laser-Assisted Thin Film Formation of Inorganic Materials 153
6.6.2 Film Formation via Solution Photochemical Deposition 156
6.7 **Photochemical Synthesis of Nanomaterials 157**
6.8 **Production of H_2 via Photodecomposition of Water 158**
6.9 **Summary 160**
References 161

7. **Chemical Vapor Deposition and Its Applications in Inorganic Synthesis 167**

J.-T. Wang

7.1 **Brief History of Chemical Vapor Deposition 167**
7.2 **Technical Fundamentals of Chemical Vapor Deposition 169**
7.2.1 Simple Pyrolysis Reaction 169
7.2.2 Reduction-Oxidation Depositions 170
7.2.3 Deposition Through Synthetic Reaction 170
7.2.4 Deposition Through Chemical Mass Transportation 170
7.2.5 Plasma Enhanced Chemical Vapor Deposition (PECVD or PCVD) 171
7.2.6 Atomic Layer Chemical Vapor Deposition (ALCVD or ALD) 171
7.3 **Low-Pressure Chemical Vapor Deposition and Its Simulation Model 172**
7.4 **Activated Low-Pressure Chemical Vapor Deposition Diamond Syntheses 174**
7.5 **Modern Thermodynamic Coupling Model of Chemical Vapor Deposition Diamond Syntheses 177**
7.6 **Nondissipative Thermodynamics and Nonequilibrium Phase Diagrams 179**
7.7 **Dissipative Thermodynamics and Chemical Oscillations 183**
7.8 **A Complete Basic Discipline of Thermodynamics 185**
7.9 **A New Statement of the Second Law of Thermodynamics 186**
References 187

8. Synthesis of Coordination Compounds and Coordination Polymers 189

M.-L. Tong, X.-M. Chen

8.1 Introduction to Coordination Compounds and Coordination Polymers 189
- 8.1.1 Brief History of Coordination Compounds 189
- 8.1.2 Brief History and Definition of Coordination Polymers 190
- 8.1.3 Nets of Coordination Polymers 190

8.2 Synthetic Methods of Coordination Compounds 190
- 8.2.1 Conventional Methods 190
- 8.2.2 Nonconventional Method 191
- 8.2.3 New Synthetic Methods 192

8.3 Rational Synthesis of Coordination Compounds 193
- 8.3.1 Metalloligand Approach 193
- 8.3.2 "Compartmentalized Ligand" Approach 194
- 8.3.3 Templating Approach 195
- 8.3.4 Substituent Reaction Approach 197
- 8.3.5 Chiral Resolution 198

8.4 Molecular Design of Coordination Polymers 199
- 8.4.1 Molecular Assembly 199
- 8.4.2 Single Metal Noded Nets 199
- 8.4.3 Metal-Cluster Noded Nets 201
- 8.4.4 Pillared-Layer Nets 205

8.5 Structural Modulation of Coordination Polymers by Reaction Conditions 205
- 8.5.1 Temperature Effect 206
- 8.5.2 pH Effect 207
- 8.5.3 Template and Additive Effect 208
- 8.5.4 Solvent Effect 210
- 8.5.5 Counter-Ion Effect 210
- 8.5.6 In Situ Metal/Ligand Reactions 211

8.6 Postsynthetic Modification of Porous Coordination Polymers 212
- 8.6.1 Metal Site Modification 213
- 8.6.2 Organic Ligand Modification 214

References 215

9. Cluster Compounds 219

G.-Y. Yang, D.-G. Huang

9.1 Description of the Clusters 219
- 9.1.1 Definition of a Cluster and the Clusters 219
- 9.1.2 Classification of the Clusters 219
- 9.1.3 The Oxo Clusters 219

9.2 Synthesis of the Oxo Transition Metal Clusters Under Hydrothermal Conditions 220
- 9.2.1 Substituted Synthesis on Polyoxometalate Cages 220
- 9.2.2 Lacunary Directing Synthesis via the Lacunary Sites of Polyoxometalate Fragments 221
- 9.2.3 Synergistic Directing Synthesis via Two or More Lacunary XW_9 Fragments 222
- 9.2.4 Designed Synthesis via the Peripheral Substitution of Ni_6PW_9 Structural Building Units 225

9.3 Synthesis of the Oxo Lanthanide Clusters Under Hydrothermal Conditions 226
- 9.3.1 Induced Synthesis via the Ligands 227
- 9.3.2 Synergistic Coordination Between the First and Secondary Ligands 228

9.4 Synthesis of the Oxo Main Group Clusters Under Hydrothermal Conditions 229
- 9.4.1 Templated Synthesis of Borates 229
- 9.4.2 Templated Synthesis of Germanates and Borogermanates 231
- 9.4.3 Self-Polymerization and Induced Congregation of Lanthanide Germanate Clusters 232

9.5 Synthesis of the Chalcogenide Clusters Under Hydro(solvo)thermal Conditions 233
- 9.5.1 Tetrahedral Clusters 233
- 9.5.2 T*n* Clusters 233
- 9.5.3 P*n* Clusters 234
- 9.5.4 C*n* Clusters 234

9.5.5 Other Types of Supertetrahedral Clusters 234
9.5.6 Open-Framework Chalcogenides Made From Different Tetrahredral Clusters 234
9.5.7 Open-Framework Chalcogenides Based on Tetrahredral Clusters and Organic Linkers 234
9.6 Synthesis of the Iron–Sulfur Clusters 235
9.6.1 Iron–Sulfur Clusters 235
9.6.2 Mo(V)–Fe–S(Se) Clusters 236
9.6.3 Heteroligated Mo(W)–Fe–S(Se) Clusters 238
9.6.4 Carbon Monoxide Dehydrogenase 238
9.7 Synthesis of the Metal Carbonyl Clusters 239
9.7.1 Metal Carbonyl Clusters 240
9.7.2 Mixed-Metal Carbonyl Clusters 242
References 242

10. Synthesis of Organometallic Compounds 247

J.K.C. Abbott, B.A. Smith, T.M. Cook, Z.-L. Xue

10.1 Synthetic Reactions 248
10.1.1 Ligand Substitution 248
10.1.2 Oxidative Addition and Reductive Elimination 249
10.1.3 Insertion and Elimination 251
10.1.4 Nucleophilic and Electrophilic Attack on Coordinated Ligands 254
10.1.5 Reactions of Metal Vapors With Ligands or Ligand Precursors 259
10.2 Preparation of Typical Organometallic Compounds 259
10.2.1 Metal Carbonyls 259
10.2.2 Complexes With M–C σ Bonds 261
10.2.3 Complexes With M–C Multiple Bonds 262
10.2.4 Metal Hydrides 268
10.2.5 π Complexes 269
10.2.6 Paramagnetic Complexes 272
10.3 Experimental Techniques 273
References 275

11. Synthesis and Assembly Chemistry of Inorganic Polymers 279

X.-Z. Tang, X.-B. Huang

11.1 Polyphosphazenes 279
11.2 Synthesis of Novel Phosphazenes Compounds 280
11.2.1 Micro-Crosslinked Polyphosphazenes 280
11.2.2 Star-Shaped Polyphosphazenes 282
11.2.3 Penta-Armed Polyphosphazenes 282
11.2.4 Polyphosphazenes With Nonlinear Optical Properties 285
11.2.5 Phosphazene Separation Membranes 285
11.2.6 Phosphazene-Modified Polyurethane 286
11.3 Synthesis and Assembly Chemistry of Cyclophosphazene 287
11.3.1 In Situ Template Method 289
11.3.2 Self-Assembly of Primary Particles 289
11.3.3 Surface Polymerization on the Nano- or Microparticles 290
11.3.4 Functional Polyphazene Nanomaterials 292
11.4 Applications of Cyclomatrix Polyphosphazene Nanomaterials 298
11.4.1 Phosphazene Solid Polymer Electrolytes 298
11.4.2 Precursor for Heteroatom-Doped Carbon Materials 301
References 304

12. Soft Inorganic Supramolecular Systems 307

L.-X. Wu

12.1 General Concepts and Methodology 307
12.1.1 Isolated Polyoxometalate Clusters 307
12.1.2 Self-Assembly of Naked POMs in Solutions 308

12.1.3 The Self-Assembly of Organic Group Covalently Modified POMs in Solutions 309
12.1.4 Phase Transfer and Supported Building Blocks 311
12.1.5 Other Clusters 311
12.2 Assembly of POM Complexes in Solutions 311
12.2.1 Self-Assembly of Covalently Modified Clusters Assisting by Organic Counterions 311
12.2.2 Assembly of POM Electrostatic Complexes in Hydrophobic Solvent Systems 312
12.2.3 Assembly of Electrostatic POM Complexes in Hydrophilic Solvent Systems 313
12.2.4 Inorganic–Organic Supramolecular Gels 314
12.3 The Assembly of POMS in Polymers 316
12.3.1 Covalent Connection of POMs With Polymer Chains 316
12.3.2 Supramolecular Combination of POMs With Polymers 317
12.3.3 Dispersion in Polymers 318
12.4 Assembly of POMS on Surfaces 320
12.4.1 The Adsorption of POM Clusters on Solid Surface 320
12.4.2 Cluster/Particle Supported Pattern Formation 321
12.4.3 Cluster-Patterned Surface for Domain Reactions 321
12.4.4 Pattern Formation From Extended Clusters and Particles 321
12.5 Assembly of POMS in Liquid Crystals 322
12.5.1 Introduction of Clusters Into Liquid Crystals 323
12.5.2 Assembly in Lyotropic Liquid Crystals 324
12.5.3 Self-Assembly in Thermotropic Liquid Crystals 325
References 327

13. Nonstoichiometric Compounds 329

J.-L. Zhang, G.-Y. Hong

13.1 Introduction to Nonstoichiometric Compounds 330
13.1.1 Definition 330
13.1.2 Classification 331
13.1.3 Point Defects in the Nonstoichiometric Compounds 331
13.2 Synthesis of Nonstoichiometric Compounds 333
13.2.1 Formation Mechanism 333
13.2.2 Phase Diagram 335
13.2.3 Synthesis Methods 337
13.3 Characterization of Nonstoichiometric Compounds 351
13.3.1 Composition Analysis 351
13.3.2 Structure Determination 351
13.3.3 Defect Detection 352
References 352

14. Inorganic Synthesis of Actinides 355

W.-Q. Shi, L. Mei, Z.-F. Chai

14.1 The Oxidation State and Coordination Number of Actinides 355
14.2 Actinide Coordination Compounds 356
14.2.1 Inorganic Actinide Compounds 356
14.2.2 Actinide-Organic Compounds 361
14.3 Actinide-Based Nanomaterials 371
14.3.1 Actinide Oxide/Hydroxide Nanostructures 371
14.3.2 Actinide-Containing Hybrid Nanomaterials 375
14.3.3 Actinyl Peroxide Cage Clusters 377
14.4 Fabrication of Nuclear Fuels 378
14.4.1 Fabrication of Metal Fuel 378
14.4.2 Fabrication of Dispersion Fuel 379
14.4.3 Fabrication of Ceramic Fuel 380
14.5 Concluding Remarks 382
Acknowledgments 382
References 382

15. Synthetic Chemistry of the Inorganic Ordered Porous Materials 389

Z.-A. Qiao, Q.-S. Huo

15.1 Porous Materials 389

15.2 Zeolite and Its Structure 390

15.2.1 Basic Structural Unit of the Zeolite 390

15.2.2 Framework Structure of Zeolite and Molecular Sieve 391

15.2.3 Intergrowth in Zeolite 392

15.2.4 The Composition of Zeolite and Molecular Sieve 392

15.3 The Synthesis of Zeolite 393

15.3.1 Hydrothermal Zeolite Synthesis 393

15.3.2 Zeolite Crystallization and Formation Mechanism 393

15.3.3 Optimization of Zeolite Synthesis 394

15.4 Zeotype: Zeolite-Like Materials 395

15.4.1 The Pure Silica Molecular Sieves and Clathrasil Compounds 395

15.4.2 Aluminophosphate and Other Phosphate Molecular Sieves 395

15.4.3 Organic–Inorganic Hybrid Zeolite and Microporous AlPO 396

15.5 New Strategies and New Trends of Zeolite Synthesis 396

15.5.1 Ultra-Large Pore Zeolites and Zeolite-Like Materials 396

15.5.2 Large Crystal 397

15.5.3 Nanocrystal 397

15.5.4 Phase Transition 398

15.5.5 Nonaqueous Synthesis: Solvothermal, Ionothermal, Dry Gel Systems, and Solvent-Free Synthesis 399

15.5.6 Mesoporous Zeolites 400

15.5.7 F^- as Mineralizer 400

15.6 Basics of Ordered Mesoporous Materials 400

15.7 Understanding the Synthesis of Mesoporous Materials 402

15.7.1 Synthetic System 402

15.7.2 Formation Mechanism of Mesostructure: Liquid Crystal Template and Cooperative Self-Assembly 402

15.7.3 Interaction Between Organic Template and Inorganic Species 403

15.7.4 The Surfactant Packing Parameter 403

15.8 Typical Mesostructures and Mesoporous Materials 404

15.8.1 2D Hexagonal Structure: MCM-41, SBA-15, FSM-16, and SBA-3 404

15.8.2 Cubic Channel Mesostructures: MCM-48, FDU-5, and Im-3m Materials 405

15.8.3 Cubic Caged Structures 405

15.8.4 Deformed Mesophases, Low Ordered Mesostructures, and Other Possible Mesophases 407

15.8.5 Siliceous Mesostructured Cellular Foams (MCFs) 407

15.8.6 New Mesostructure 407

15.9 Synthesis Strategies for Mesoporous Silica 407

15.9.1 Template 407

15.9.2 Organic Additives 409

15.9.3 Pore Size Control 409

15.9.4 Post-Synthesis Hydrothermal Treatment 409

15.9.5 Stabilization of Silica Mesophases 410

15.9.6 Synthesis Through Acid–Base Pair 410

15.9.7 Evaporation-Induced Self-Assembly (EISA) Process 410

15.9.8 Chemical Modification: Grafting and Co-Condensation 411

15.9.9 Periodic Mesoporous Organosilicas (PMOs) 411
15.9.10 Nanocasting 411
15.10 New Compositions: Non-Silica-Based Mesoporous Materials 412
15.10.1 Metal Oxides and Other Inorganic Materials 412
15.10.2 Mesoporous Polymer 414
15.10.3 Other Mesoporous Materials 414
15.11 Morphology Control in Mesoporous Materials 416
15.11.1 Thin Film 417
15.11.2 Fiber and Rod 417
15.11.3 Monolith 417
15.12 Mesoporous Nanomaterials 417
15.12.1 Silica-Based Mesoporous Nanomaterials 417
15.12.2 Mesoporous Carbon Nanomaterials 420
15.12.3 Mesoporous Metal Oxide Nanomaterials 420
15.13 Porous Carbon Materials 421
15.13.1 Microporous Carbons 422
15.13.2 Mesoporous Carbon Materials 422
15.14 Challenges for Porous Material Scientist 423
References 424

16. Carbon Materials 429

S.-X. Xiao, C.-S. Huang, Y.-L. Li

16.1 Zero-Dimensional Carbon: Fullerene-Based Materials 429
16.1.1 Chemical Functionalization of Pristine Fullerenes 430
16.1.2 Endohedral Fullerenes 433
16.1.3 Heterofullerenes 435
16.1.4 Potential Application of Fullerenes: PCBM-Polymer Systems for Solar Energy Conversion 435
16.2 One-Dimensional Carbon: Carbon Nanotubes 436
16.2.1 The History and Definition of CNTs 436
16.2.2 Synthesis of CNTs 436
16.2.3 Exciting Properties of CNTs 439
16.2.4 Potential Applications of CNTs 441
16.2.5 Conclusion and Perspectives 441
16.3 Two-Dimensional Carbon: Graphene-Based Materials 442
16.3.1 Introduction 442
16.3.2 Preparation of Graphene 444
16.3.3 Chemical Functionalization of Pristine Graphene 448
16.3.4 Applications of Graphene 452
16.3.5 Future Perspectives 452
16.4 2D Carbon: Graphdiyne and Graphyne-Based Materials 452
16.4.1 Introduction 452
16.4.2 Experimental Efforts to Synthesize Graphdiyne 453
16.4.3 Potential Application of Graphdiyne and Graphynes 453
16.4.4 Future Perspectives 456
References 456

17. Advanced Ceramic Materials 463

J.-K. Guo, J. Li, H.-M. Kou

17.1 Nanoceramics 463
17.1.1 Preparation of Nanoscaled Powders 463
17.1.2 Sintering of Nanoceramics 466
17.2 Ceramic Matrix Composites (CMCs) 469
17.2.1 Fiber-Reinforced Ceramic Matrix Composites 469
17.2.2 Whisker-Reinforced Ceramic Matrix Composites 473
17.2.3 Particle Dispersion-Strengthened Ceramic Matrix Composites 473
17.2.4 In Situ Growth Ceramic Matrix Composites 475
17.2.5 Ceramic Nanocomposites 476
17.3 Integration of Structures and Functions 476
17.3.1 $CNTs/SiO_2$ Composites 476
17.3.2 $CNTs/BaTiO_3$ Composites 476

17.4 **Transparent Ceramics 478**
17.4.1 Optical Ceramic for Windows 478
17.4.2 Laser Ceramics 481
17.4.3 Upconversion Nanoparticles and Ceramics 484
17.4.4 Ceramic Scintillators 485
References 487

18. Functional Host–Guest Materials 493

Assembly Chemistry of Anion-Intercalated Layered Materials 493

X. Duan, J. Lu, D.G. Evans

Introduction 493
18.1 Structure of Anion-Intercalated Layered Materials 494
18.1.1 Introduction to Layered Double Hydroxides 494
18.1.2 Structure of LDHs 494
18.1.3 Metal Ions in LDH Layers 495
18.1.4 Interlayer Anions of LDHs 497
18.2 Preparative Chemistry of Anion-Intercalated Layered Materials 498
18.2.1 Methods of Preparation of LDHs 498
18.2.2 Control of the Chemical Composition of LDHs 502
18.2.3 Control of Mesomorphology of LDHs 504
18.2.4 Control of the Macromorphology of LDHs 504
18.2.5 Fabrication of LDH Films 507
18.3 Assembly Chemistry of Anion-Intercalated Layered Materials 512
18.3.1 Intercalation–Assembly Concepts 512
18.3.2 LDHs as Molecular Containers, Reactors, and 2D Interaction Space 513
18.3.3 Summary 517
References 517

Assembly Chemistry of Porous Host–Guest Materials 524

X. Wei, J.-S. Chen

18.4 Metal Clusters in Zeolites 524
18.4.1 Alkali Metal Clusters Encapsulated Within Zeolites 524
18.4.2 Noble Metal Clusters Encapsulated Within Porous Host 526
18.4.3 Transition Metal Clusters Encapsulated Within Porous Host 526
18.5 Semiconductor Nanoparticles in Porous Materials 527
18.6 Carbonaceous Materials in Porous Materials 529
18.6.1 Preparation of Carbonaceous Materials in Porous Supports 529
18.6.2 Fullerenes in Micro-/Mesoporous Molecular Sieves 529
18.6.3 Carbon Nanotubes Grown in Porous Materials 530
18.7 Polymers in Porous Matrix 532
18.7.1 Polymers in Microporous Zeolites 532
18.7.2 Polymerization in Mesoporous Materials 532
18.7.3 Polymerization in Porous Coordination Polymers 533
18.8 Metal Complexes Assembled Inside Porous Materials 533
18.8.1 Incorporation of Metal–Pyridine Ligand Complexes 534
18.8.2 Incorporation of Metal–Schiff Base Ligand Complexes 535
18.8.3 Incorporation of Porphyrin and Phthalocyanine Complexes 536
18.8.4 Encapsulation of Other Metal Complexes 537
18.9 Functional Compounds in Porous Host 538
18.9.1 Encapsulation of Dyes in Porous Host 538
18.9.2 Fluorescent Species in Porous Host 540
18.9.3 Porous Host for Drug Delivery 540
References 541

19. Hierarchical Materials 545

Y. Xu

19.1 Introduction to Hierarchical Materials 545
19.1.1 Innovation Inspired by Nature 545

19.1.2 Definition of Hierarchical Materials 545
19.1.3 Synthesis of Hierarchical Materials: From Art to Function-Led Design 546
19.2 Synthetic Strategies for Hierarchical Materials 547
19.2.1 Templating Strategy 547
19.2.2 Self-Formation Strategy 557
19.2.3 Bioinspired Strategy 560
19.2.4 Biomimetic Strategy 568
19.3 Concluding Remarks 570
References 571

20. Functional Crystals 575

N. Ye, J.-Y. Wang, R.I. Boughton, M.-C. Hong

20.1 Introduction 575
20.1.1 Natural and Synthetic Crystals 575
20.1.2 Classification and Applications of Functional Crystals 576
20.2 Fundamentals of Crystal Growth 576
20.2.1 Phases and Phase Diagrams 576
20.2.2 Driving Force in Crystal Growth 579
20.2.3 Nucleation 579
20.2.4 Interface of Crystal Growth 581
20.2.5 Transport During Crystal Growth 583
20.3 Crystal Growth Technology 585
20.3.1 Classification of Crystal Growth Methods 585
20.3.2 Crystal Growth from Vapor 586
20.3.3 Solution Growth 587
20.3.4 Flux Growth 589
20.3.5 Melt Growth 590
20.4 Some Important Functional Crystals 594
20.4.1 Laser Crystals 594
20.4.2 Nonlinear Optical Crystals 597
20.4.3 Electro-Optical Crystals 600
20.4.4 Scintillation Crystals 602
20.4.5 Relaxor Ferroelectric Single Crystals 603
20.4.6 Substrate Crystals 604
20.5 Discussion and Conclusion 608
References 610

21. Synthetic Chemistry of Nanomaterials 613

S.-Z. Qiao, J. Liu, G.Q. Max Lu

21.1 Basics of the Synthetic Chemistry of Nanomaterials 613
21.2 Synthetic Method for Nanomaterials 614
21.2.1 Top-Down Methods 614
21.2.2 Bottom-Up Methods 617
21.2.3 Special Synthetic Method for Nanomaterials 623
21.3 Synthesis of Nanomaterials 624
21.3.1 Gold and Silver Nanocrystals 624
21.3.2 Magnetic Nanoparticles 625
21.3.3 Semiconductor Nanowires and Ultrathin Nanowires 626
21.3.4 Single Nanocrystals With a Large Percentage of Reactive or High-Energy Facets 628
21.3.5 Hollow Porous Nanostructures 629
21.3.6 Silica-Coated Core–Shell Nanostructures 634
21.4 Concluding Remarks 636
References 636

22. Amorphous Materials 641

Z.-Q. Hu, A.-M. Wang, H.-F. Zhang
22.1 Amorphous Structure 641
22.1.1 Morphology of Noncrystal 641
22.1.2 Long-Range Disorder of Noncrystal 642
22.1.3 Molecular Dynamics Computer Simulation 643
22.2 Formation Rule of Amorphous Alloy 645
22.2.1 Principles for Formation of Amorphous Alloy 645
22.2.2 Semiempirical Criteria of Metallic Glass Formation 648
22.2.3 Criterion of Thermodynamic T_0 Curve 651
22.3 Preparation Technology of Amorphous Materials 653
22.3.1 Melt Quenching 653
22.3.2 Atomization 654
22.3.3 Laserglazing 655

22.3.4 Emulsion Droplet Method 656
22.3.5 Mechanic Method 657
22.3.6 Solid-State Reaction Method 658
22.3.7 Radiation Method 659
22.4 Bulk Amorphous Alloy and Amorphous Alloy-Based Composite Materials 661
22.4.1 Bulk Amorphous Alloys 661
22.4.2 Bulk Amorphous Alloy Matrix Composites 663
References 666

23. Preparation Chemistry of Inorganic Membranes 669

X.-L. Ma, J.Y.-S. Lin

23.1 Inorganic Membranes and Their Major Characteristics 669
23.2 Synthesis of Amorphous Microporous Inorganic Membranes 670
23.2.1 Silica Membranes With Improved Stability and Controllable Pore Size 670
23.2.2 Thin Carbon Molecular Sieve Membranes 671
23.3 Synthesis of Crystalline Microporous Inorganic Membranes 674
23.3.1 Zeolite Membranes With Minimized Intercrystalline Defects 674
23.3.2 MOF Membranes 679
23.3.3 Nanosheet-Packed Molecular Sieve Membranes 681
23.4 Conclusions 684
Acknowledgments 685
References 685

24. Frontier of Inorganic Synthesis and Preparative Chemistry (I) Biomimetic Synthesis 687

K.-S. Liu, D.-L. Tian, L. Jiang

24.1 Introduction 687
24.2 Biomineralization and Its Mimetic Inorganic Materials 687
24.2.1 Introduction 687
24.2.2 Biomineralization 689
24.2.3 Diatoms and Their Mimetic Mineralization Materials 690
24.2.4 Nacre and Its Mimetic Mineralization Materials 692
24.3 Biotemplated Inorganic Materials 695
24.3.1 Introduction 695
24.3.2 DNA 695
24.3.3 Bacteria 699
24.3.4 Insect Wings 700
24.3.5 Shell Membranes 702
24.3.6 Other Typical Biotemplates 702
24.4 Biomimetic Synthesis of Inorganic Chiral Materials 702
24.4.1 Introduction 702
24.4.2 Zeolites and Molecular Sieves 702
24.4.3 SiO_2 704
24.4.4 Metals 705
24.4.5 Others 706
24.5 Bioinspired Multiscale Inorganic Materials 706
24.5.1 Introduction 706
24.5.2 Bioinspired Surfaces With Special Wettability 707
24.5.3 Biomimetic Hollow Micronanomaterials 710
24.5.4 High-Performance Organic–Inorganic Composites Inspired by Nacre 710
24.5.5 Others 712
References 713

25. Frontier of Inorganic Synthesis and Preparative Chemistry (II)-Designed Synthesis—Inorganic Crystalline Porous Materials 723

J.-H. Yu, J.-Y. Li

25.1 Structure Design of Inorganic Crystalline Porous Materials 724
25.1.1 Design of Zeolite Structures With Predefined Pore Geometries 724
25.1.2 Structure Design With Predefined Structural Building Units and Double-Layer Silica Sheets 728
25.2 Evaluation of Chemical Feasibility of Zeolite Structures 736
25.2.1 Predicting Structural Feasibility of Pure-Silica Zeolites 736
25.2.2 Predicting Structural Feasibility of Silica and Germania Zeolites 738
25.2.3 Flexibility as an Indicator of Feasibility of Zeolite Frameworks 740

25.2.4 Criteria for Feasible Zeolite Frameworks for Target Synthesis 740
25.3 Attempts to the Rational Synthesis of Inorganic Porous Crystalline Materials 742
25.3.1 Synthesis Guided by the Structure-Directing Effect of Template 743
25.3.2 Synthesis Guided by Substituent Element Effects 749
25.3.3 Synthesis Guided by Data Mining 753
25.4 Synthesis Guided by Topotactic Transformation 756
25.5 Future Perspectives on the Tailor-Made Synthesis of Desired Inorganic Porous Crystalline Materials 758
25.6 Concluding Remarks 759
References 759

Index 763