

Contents

Contributors		xi
Preface		xiii
Chapter 1: The Composition of Petroleum		1
	<i>Robert B. Long (deceased) and James G. Speight</i>	
1.0	Introduction	1
2.0	Definitions	3
3.0	Petroleum Formation	6
4.0	Properties and General Characteristics	9
5.0	Composition	14
5.1	Separation by Molecular Weight	16
5.2	Separation by Molecular Type	21
6.0	Molecular Types in Petroleum	27
7.0	Composition Maps	30
7.1	Predicting Properties from a Composition Map	33
7.2	Predicting Separations from a Composition Map	34
7.3	Predicting Conversions from a Composition Map	36
8.0	References	37
Chapter 2: Petroleum Analysis and Evaluation		39
	<i>James G. Speight</i>	
1.0	Introduction	39
2.0	Definitions	40
3.0	ASTM Evaluation	41
3.1	Ultimate Analysis	42
3.2	Volatility	43
3.3	Density and Specific Gravity	45
3.4	Viscosity	46
3.5	Carbon Residue	46
3.6	Metals Content	48
3.7	Separation Methods	48
3.8	Other Tests	50
4.0	Spectroscopic Methods	51
4.1	Infrared Spectroscopy	52
4.2	Nuclear Magnetic Resonance	52
4.3	Mass Spectrometry	53
5.0	Molecular Weight	54

6.0	Use of Analytical Data	54
7.0	References	57
Chapter 3: Metals and Heteroatoms in Heavy Crude Oils		63
<i>John G. Reynolds</i>		
1.0	Introduction	63
2.0	Heteroatom Concentrations in Petroleum	64
2.1	Heteroatom Distributions in Refinery Distillation Cuts	64
2.2	Heteroatom Distribution in Molecular Distillation Fractions	67
2.3	Heteroatom Distributions in the SARA Separation	71
2.4	Heteroatom Distributions in the Acids-Bases-Neutrals Separation	74
2.5	Heteroatom Distribution in Sequential Elution Fractions	79
3.0	Structures of Heteroatom Functions	79
3.1	Structure of Sulfur Compounds	80
3.2	Structure of Nitrogen Compounds	81
3.3	Structure of Metal Compounds	91
4.0	Concluding Remarks	100
5.0	References	100
Chapter 4: Asphaltenes and the Structure of Petroleum		103
<i>James G. Speight</i>		
1.0	Introduction	103
2.0	Separation	105
3.0	Composition	107
3.1	Ultimate Analysis (Elemental Composition)	107
3.2	Fractional Composition	108
4.0	Structural Studies	110
5.0	Molecular Weight	112
6.0	Molecular Models	113
7.0	The Structure of Petroleum	114
8.0	References	118
Chapter 5: Thermal Chemistry of Petroleum Constituents		121
<i>James G. Speight</i>		
1.0	Introduction	121
2.0	Processes	126
2.1	Visbreaking	127
2.2	Coking	130
2.3	Hydrotreating and Hydrocracking	133

3.0	Process Chemistry and Physics	134
4.0	References	146
Chapter 6:	Heavy Oil Upgrading Processes	149
	<i>M. Rashid Khan and David J. Patmore</i>	
1.0	Introduction	149
2.0	Fundamentals of Upgrading Processes	150
2.1	Upgrading Processes	150
2.1.1	Carbon Rejection	151
2.1.2	Hydrogen Addition	152
2.2	Chemistry Of Upgrading	153
3.0	Upgrading Technologies	156
3.1	Hydrogen Addition Processes	156
3.2	Thermal Rearrangement and Carbon Rejection	166
4.0	References	169
Chapter 7:	Hydrocracking: Reactions, Catalysts, and Processes	175
	<i>Geoffrey E. Dolbear</i>	
1.0	Introduction	175
2.0	Cracking Processes	177
3.0	History	178
4.0	Hydrocracking	179
4.1	Hydrocracking Chemistry	180
5.0	Hydrogenation Catalysts	181
6.0	Strong Acid Cracking Of Hydrocarbons	182
6.1	Bronsted Acids	183
6.2	Lewis Acids	183
7.0	Solid, Strong Acid Catalysts	184
7.1	Zeolites	185
7.2	Amorphous Silica Aluminas	186
8.0	Nitrogen Bases and Hydrodenitrogenation	187
8.1	Hydrotreating to Remove Nitrogen	187
8.2	Hydrodenitrogenation Chemistry	188
8.3	By-Product Ammonia	190
9.0	Poisoning by Coke Deposits	191
10.0	Polynuclear Aromatics	192
11.0	Commercial Hydrocracking	193
11.1	Typical Process Configurations	193
11.2	Temperature Control	196
12.0	References	197

Chapter 8:	Instability and Incompatibility of Petroleum Products	199
	<i>George W. Mushrush and James G. Speight</i>	
1.0	Introduction	199
2.0	Distillate Products: Influence of the Heteroatom Functions	209
2.1	Oxygen	209
2.2	Sulfur Species	212
2.3	Nitrogen Species	217
2.4	Condensation Reactions	223
3.0	Residual (Nondistillate) Products	224
3.1	Production and Classification	224
3.2	Properties	225
3.3	Stability and Incompatibility	228
3.4	Nature of the Degradation Products	230
4.0	Incompatibility In Refining Operations	234
4.1	Visbreaking	237
4.2	Coking	238
4.3	Hydrotreating and Hydrocracking	238
4.4	Deasphalting	240
5.0	References	242
	Glossary	247
	Index	263