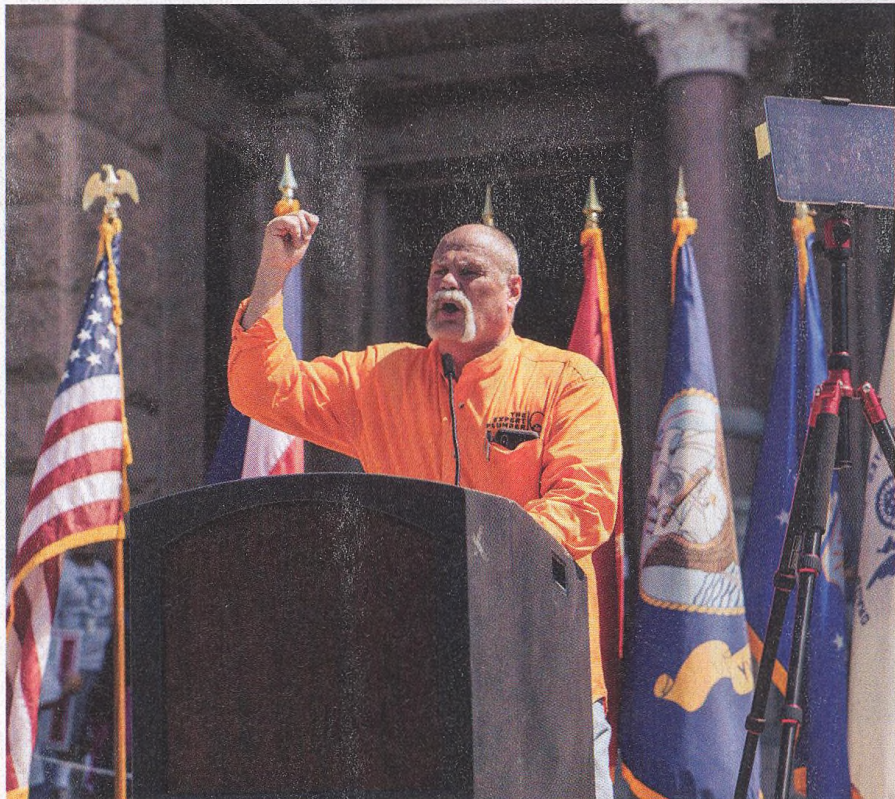


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## The New Workers of the World

From street vendor to call-center manager, from Brooklyn to Cape Town, 10 workers tell us about their struggles and triumphs in a global economy that's changing at a relentless pace