

Contents

Preface.....	xv
Author	xix
Acronyms etc.	xxi
Nomenclature.....	xxiii
Chapter 1 Crystal structures and mechanisms	1
1.1 Allotropes of iron.....	1
1.2 The illusory omega phase	5
1.3 Amorphous iron	6
1.4 Mechanisms of transformation	6
1.5 Crystallographic similarities	8
1.6 Iron-carbon phase diagram	9
1.7 Classification scheme.....	11
1.7.1 Thermodynamic Classification	13
Chapter 2 Thermodynamics	17
2.1 Introduction.....	17
2.2 Definitions.....	17
2.2.1 Internal energy and enthalpy	17
2.2.2 Entropy, free energy	18
2.2.3 Configurational entropy	18
2.2.4 Relationship between Clausius and Boltzmann entropies	19
2.3 Maxwell relations	20
2.4 Thermodynamic functions of iron	20
2.4.1 Relation between C_p and C_v	22
2.4.2 Debye Temperatures	22
2.5 Electronic heat capacity	23
2.6 Magnetic specific heat of iron.....	24
2.6.1 Diamagnetism	25
2.6.2 Paramagnetism.....	25
2.6.3 Ferromagnetism, antiferromagnetism and ferrimagnetism.....	26
2.6.4 Heat capacity due to magnetisation	27
2.6.5 Magnetic heat capacity of ferrite	28
2.6.6 Magnetic heat capacity of austenite.....	30
2.6.7 Invar effect and associated phenomena.....	35
2.6.8 Magnetic heat capacity of ϵ -Iron and superconductivity	38
2.6.9 Trigonal and tetragonal iron.....	39
2.7 Heat capacity of liquid iron	44
2.8 Free energy functions of iron.....	44
2.8.1 Liquid iron	45

2.9	Effect of pressure	47
2.9.1	Liquid iron	47
2.9.2	Ferrite and austenite	48
2.9.3	Hexagonal close-packed iron	49
2.10	Mechanical mixtures and solutions	49
2.10.1	Alloying by deformation	49
2.11	Chemical potential	51
2.12	Equilibrium between solutions	52
2.13	Activity	53
2.14	Ideal solution	54
2.15	Regular solutions	55
2.16	Quasichemical solution	57
2.17	quasichemical model for carbon in austenite	61
2.17.1	Dilute solution, $\omega_{\gamma} \rightarrow 0$ limit	66
2.17.2	Infinite repulsion limit	66
2.17.3	Zeroth-order quasichemical model	67
2.17.4	Reference state for carbon	67
2.17.5	Carbon-carbon interaction energy in austenite	67
2.17.6	Carbon-carbon interaction energy in ferrite	70
2.18	Zener ordering	71
2.19	Computer calculation of phase diagrams	72
2.19.1	Stoichiometric phases: regular solution model	73
2.19.2	Interstitial solution	74
2.19.3	Generalised regular solution model	77
2.19.4	Magnetic effects	78
2.19.5	Magnetisation	84
2.20	Order parameter	84
2.20.1	Short-range order	86
2.21	Superlattices	87
2.21.1	Ordered crystals	87
2.22	Thermodynamics of irreversible processes	88
2.22.1	Reversibility	89
2.22.2	Linear laws	90
2.22.3	Multiple irreversible processes	91
2.22.4	Onsager reciprocal relations	92
Chapter 3	Diffusion	103
3.1	Introduction	103
3.2	Fick's law and diffusion coefficients	103
3.2.1	Reaction rate expression	107
3.3	Diffusion of carbon in ferrite	107
3.3.1	Interstitial sites in ferrite	107
3.3.2	Dual-site occupancy	110
3.4	Diffusion of carbon in martensite	112
3.5	Interactions between carbon atoms	114
3.5.1	Repulsion between carbon atoms	114
3.5.2	Clustering of interstitial atoms	115
3.5.3	Association of carbon with defects	117
3.6	Diffusion of carbon in austenite	119
3.6.1	Dependence of diffusivity on composition	119

3.6.2	Dependence of diffusivity on C-C interactions.....	121
3.6.3	Dilatation effects.....	123
3.6.4	Ågren's method.....	125
3.7	Diffusion of nitrogen in ferrite.....	126
3.8	Diffusion of nitrogen in austenite.....	127
3.9	Diffusion of C and N in cementite and Hägg carbide.....	127
3.10	Migration of point defects.....	129
3.10.1	Iron interstitials.....	129
3.10.2	Iron defects in austenite.....	130
3.10.3	Vacancies.....	131
3.11	Migration of hydrogen and deuterium.....	132
3.11.1	Diffusion in ferrite.....	132
3.11.2	Diffusion of hydrogen in austenite.....	133
3.11.3	Hydrogen-vacancy interactions.....	134
3.12	Self-diffusion in iron.....	134
3.12.1	The isotope effect.....	138
3.13	Magnetism and interstitial diffusion in ferrite.....	139
3.14	Substitutional solutes.....	140
3.15	Grain boundary diffusion.....	142
3.16	Phenomenological treatment of binary diffusion.....	143
3.17	Diffusion in multicomponent systems.....	144
3.17.1	Diffusion in ternary Fe-X-C alloys.....	145
3.18	Diffusion in liquid iron.....	148
3.19	Stress-induced migration.....	149
3.20	Electromigration.....	150
3.21	Thermomigration.....	153
3.22	Electropulsing.....	154
Chapter 4	Ferrite by reconstructive transformation.....	165
4.1	Introduction.....	165
4.2	Interfaces.....	167
4.2.1	Coherency.....	167
4.2.2	Glissile semi-coherent interfaces.....	168
4.2.3	Sessile semi-coherent interfaces.....	169
4.2.4	Incoherent interfaces.....	170
4.3	Crystallography.....	170
4.3.1	Orientation relationships.....	170
4.3.2	The γ/α interface.....	174
4.4	Nucleation of allotriomorphic and idiomorphic ferrite.....	174
4.4.1	Heterogeneous nucleation from vapour.....	178
4.4.2	Heterogeneous nucleation on inclusions.....	180
4.5	Interface motion: rate-controlling processes.....	184
4.6	Diffusion-controlled growth.....	187
4.6.1	Growth in Fe-C Alloys.....	187
4.6.2	Lengthening of ferrite allotriomorphs.....	190
4.6.3	Soft impingement.....	191
4.6.4	Phase fields.....	192
4.6.5	Ferrite growth in Fe-X-C alloys: local equilibrium.....	194
4.6.6	Interface-composition contours.....	200
4.6.7	Interface-velocity (IV) contours.....	201

4.6.8	Tie-line shifting due to soft impingement.....	202
4.6.9	Invalidity of the NP-LE concept	204
4.7	Breakdown of local equilibrium	207
4.7.1	Paraequilibrium	207
4.7.2	Solute and solvent trapping	210
4.8	Interface-controlled growth	215
4.8.1	Pure iron.....	215
4.8.2	Iron alloys	217
4.9	Growth with mixed control	217
4.10	Step mechanism of interfacial motion	220
4.10.1	Boundary topology, ledge nucleation	220
4.10.2	Motion of isolated ledge	223
4.10.3	Multiledge interactions	227
4.10.4	Ledge motion in finite medium.....	228
4.10.5	Relative kinetics of stepped and continuous growth.....	229
4.11	Solute drag: grain boundaries	231
4.11.1	Solute drag and diffusion coefficients.....	234
4.11.2	Interaction free energy	234
4.12	Solute drag: interphase boundaries.....	235
4.12.1	Segregation to α/γ interfaces	235
4.13	Massive ferrite	236
4.14	Interphase precipitation	239
4.14.1	Interphase precipitation: theory	240
Chapter 5	Martensite	255
5.1	Diffusionless transformations	255
5.2	Other characteristics of martensite	257
5.2.1	Habit plane	260
5.2.2	Orientation relationships.....	260
5.2.3	Structure of the interface.....	263
5.2.4	Shape deformation	268
5.2.5	Microstructure.....	268
5.2.6	Summary	270
5.2.7	Crystallographic theory.....	271
5.3	Quantitative theory	272
5.3.1	fcc to bcc martensitic transformation.....	272
5.4	ϵ -martensite.....	278
5.4.1	Crystallography: fcc to hcp transformation	278
5.4.2	$\alpha \rightarrow \epsilon$ transformation.....	281
5.5	Martensite-start temperature	282
5.5.1	Effect of austenite grain size on M_S	285
5.6	Thermodynamics	287
5.6.1	Thermoelastic equilibrium	289
5.7	Martensite: nucleation mechanism	291
5.7.1	fcc to hcp transformation	291
5.7.2	Role of thermal activation.....	294
5.7.3	fcc to bcc transformation	295
5.7.4	Nucleation at large driving forces	297
5.8	Overall transformation kinetics	300
5.8.1	Partitioning of austenite	301

5.8.2	Athermal transformation	304
5.8.3	Isothermal martensite	305
5.8.4	Bursts of transformation	308
5.9	Stress AND strain effects	310
5.9.1	Transformation texture	312
5.9.2	Mechanical stabilisation	314
5.10	Tetragonality of martensite	316
Chapter 6	Bainite	329
6.1	Microstructure	329
6.2	More about the mechanism	332
6.2.1	Stage 1: vestiges	334
6.2.2	Stage 2a: carbon partitioning	335
6.2.3	Stage 2b: precipitation from ferrite	336
6.2.4	Stage 3: termination	337
6.3	Kinetics	340
Chapter 7	Widmanstätten ferrite	349
7.1	Introduction	349
7.2	Crystallography	351
7.3	Accommodation of shape deformation	354
7.3.1	Interfacial structure	356
7.3.2	Mechanical stabilisation	356
7.4	Transformation-start temperature	357
7.5	Mechanism of nucleation	359
7.6	Rationalisation of shear transformations	361
7.7	Nucleation rate	363
7.8	Capillarity	364
7.9	Growth of Widmanstätten ferrite	365
7.9.1	Interface-controlled growth	370
7.9.2	Groups of plates	370
7.10	Plate thickening	372
7.11	Growth from allotriomorphic ferrite	374
Chapter 8	Cementite	381
8.1	Crystal structure of cementite	383
8.1.1	Types of interstitial sites	384
8.2	Carbon content of cementite	385
8.3	Magnetic properties	387
8.4	Thermal properties	389
8.5	Surface energy	390
8.6	Elastic properties of single crystalline cementite	391
8.7	Elastic properties of polycrystalline cementite	393
8.8	Substitutional solutes	394
8.8.1	Precipitates inside cementite	397
8.9	Thermodynamic properties	398
8.9.1	Heat capacity	398
8.9.2	Equilibrium between cementite and matrix dislocations	399
8.9.3	Graphitisation and synthesis	399

8.10	Cementite precipitation in metallic glass.....	400
8.11	Carbon nanotubes – role of cementite	401
8.12	Displacive mechanism of cementite precipitation	402
8.13	α/θ orientation relations in pearlite	406
8.14	Pitsch γ/θ orientation relationship.....	407
Chapter 9	Other Fe-C carbides.....	419
9.1	Generic considerations.....	419
9.1.1	Observations of χ , η , ε and θ carbides in tempered Fe-C	420
9.2	χ -carbide.....	422
9.3	η -carbide.....	425
9.4	ε -carbide	427
9.4.1	Elastic moduli of ε -carbide	433
Chapter 10	Nitrides	445
10.1	γ' -nitride.....	446
10.2	ε -nitrides	448
10.3	ζ -Fe ₂ N	450
10.4	α'' -Fe ₁₆ N ₂	451
10.5	Z-phase	453
10.6	Nb(CN), CrN, TiN, Cr ₂ N, AlN	454
Chapter 11	Substitutionally alloyed precipitates.....	463
11.1	TiC, NbC.....	463
11.2	Vanadium carbide	467
11.3	M ₂₃ C ₆	469
11.4	M ₆ C	471
11.5	M ₇ C ₃	473
11.6	Mo ₂ C	475
11.7	κ -carbide.....	478
11.8	Laves phase.....	480
11.9	Other intermetallic compounds.....	481
11.9.1	NiAl.....	482
11.9.2	σ -phase	482
11.9.3	μ -phase.....	484
11.9.4	Iron-zinc compounds	485
11.10	Competitive precipitation and dissolution	487
Chapter 12	Pearlite.....	497
12.1	Shape.....	497
12.2	Nucleation.....	500
12.3	Growth	503
12.4	Fe-C-X: growth with local equilibrium	508
12.4.1	Local equilibrium?.....	510
12.5	Forced velocity pearlite	512
12.6	Pearlite not containing cementite.....	512
12.7	Divorced eutectoid transformation	513

Chapter 13 Aspects of kinetic theory 519

13.1 Grain growth 519

13.2 Recrystallisation 521

 13.2.1 Phenomenological treatment of recrystallisation 524

 13.2.2 Thermomechanical processing: limits to grain refinement 525

13.3 Overall transformation kinetics 526

 13.3.1 Isothermal transformation 526

13.4 Simultaneous transformations 528

 13.4.1 Basis of microstructural models 529

 13.4.2 Allotriomorphic ferrite 529

 13.4.3 Widmanstätten ferrite and pearlite 532

13.5 Time-temperature-transformation diagrams 535

 13.5.1 Continuous cooling transformation diagrams 537

Author index 544

Subject index 568