

# Contents

PREFACE	vii
<b>1 SIGNIFICANCE, HISTORY, AND SOURCES OF MATERIALS</b>	<b>1</b>
1.1 What materials are and their importance	1
1.2 Historical summary	4
1.3 Materials at present	9
1.4 The earth as the source of materials	12
1.5 Mining	17
1.6 Mineral processing	19
1.7 Concluding remarks	27
<b>2 CHEMICAL THERMODYNAMICS</b>	<b>29</b>
2.1 Introduction	29
2.2 Reversibility (or otherwise) of changes	29
2.3 Entropy	31
2.4 Free energy	34
2.5 Equilibrium	37
2.6 Significance of Ellingham diagrams	58
2.7 Predominance (Pourbaix) diagrams	61
2.8 Physical equilibria	66
2.9 Concluding remarks	67

<b>3</b>	<b>REACTION KINETICS</b>	<b>74</b>
3.1	Introduction and some definitions	74
3.2	Rate equations	77
3.3	Temperature effects	86
3.4	Mass transport and heterogeneous reactions	89
3.5	The case of the disappearing solid	99
3.6	The case of the shrinking core	100
3.7	Concluding remarks	104
<b>4</b>	<b>POWDERS AND PARTICLES</b>	<b>110</b>
4.1	Introduction	110
4.2	Characterization of particles	118
4.3	Characterization of agglomerates and compacts	124
4.4	Concluding remarks	129
<b>5</b>	<b>SURFACES AND COLLOIDS</b>	<b>134</b>
5.1	Significance of colloids in materials processing	134
5.2	Surface structure	135
5.3	Colloid interactions	146
5.4	Concluding remarks	167
<b>6</b>	<b>FUNDAMENTALS OF HEAT TREATMENT AND SINTERING</b>	<b>170</b>
6.1	Introduction	170
6.2	Transport of matter	170
6.3	Phase equilibria	191
6.4	Kinetics of phase changes	201
6.5	Sintering: an introduction	205
6.6	Concluding remarks	207
<b>7</b>	<b>PROCESS ENGINEERING</b>	<b>211</b>
7.1	Introduction	211
7.2	Material and enthalpy balances	217
7.3	Recycles	219
7.4	Staged operations	221

7.5	Heat balances	226	
7.6	Supply of heat to unit operations	226	
7.7	Process control	230	
7.8	Concluding remarks	235	
<b>8</b>	<b>HIGH-TEMPERATURE PROCESSING FOR THE PRODUCTION OF METALS AND GLASS</b>		<b>241</b>
8.1	Introduction	241	
8.2	Thermodynamic considerations	241	
8.3	Kinetic considerations and selectivity	243	
8.4	Roasting	245	
8.5	Reduction of oxides	252	
8.6	Smelting and converting of sulfides	264	
8.7	Steelmaking: preliminary refining technologies	269	
8.8	Glassmaking	274	
8.9	Concluding remarks	277	
<b>9</b>	<b>HYDROMETALLURGY AND ELECTROMETALLURGY</b>		<b>281</b>
9.1	Introduction	281	
9.2	Leaching	282	
9.3	Solution purification	289	
9.4	Electrometallurgy	291	
9.5	Concluding remarks	316	
<b>10</b>	<b>REFINING, SOLIDIFICATION, AND FINISHING OF METALS</b>		<b>321</b>
10.1	Refining and alloying of metals	321	
10.2	Solidification of metals	329	
10.3	Finishing operations	342	
10.4	Concluding remarks	351	
<b>11</b>	<b>PRODUCTION OF POWDERS</b>		<b>355</b>
11.1	Introduction	355	
11.2	Mechanical methods for powder production	355	

11.3	Production of powders from solutions	360	
11.4	Production of powders by solid-solid and gas-solid reactions		374
11.5	Production of metal powder	376	
11.6	Production of other important ceramic powders	379	
11.7	Concluding remarks	379	
<b>12</b>	<b>POWDER COMPACTION</b>		<b>383</b>
12.1	Introduction	383	
12.2	Packing of particles	383	
12.3	Powder compaction	388	
12.4	Die compaction	390	
12.5	Isostatic compaction	394	
12.6	Casting methods	395	
12.7	Extrusion methods	398	
<b>13</b>	<b>SINTERING OF POWDER COMPACTS</b>		<b>402</b>
13.1	Introduction	402	
13.2	The sintering process	403	
13.3	Sintering mechanisms	406	
13.4	Driving forces for sintering	406	
13.5	Densification by grain boundary diffusion	418	
13.6	Densification by volume diffusion	421	
13.7	Creep of porous solids and the shape factor $\Phi$	422	
13.8	Interrelation of various transport mechanisms: sintering maps	425	
13.9	Densification of heterogeneous powder compacts: differential densification	429	
13.10	Liquid-phase sintering	433	
13.11	Concluding remarks	436	
<b>14</b>	<b>MICROSTRUCTURE DEVELOPMENT DURING SINTERING</b>		<b>440</b>
14.1	Introduction	440	
14.2	Grain growth	441	
14.3	Pore evaluation during densification	448	
14.4	Pore movement and pore breakaway	453	
14.5	Concluding remarks	458	

<b>15</b>	<b>DENSIFICATION TECHNOLOGY</b>	<b>461</b>
15.1	Introduction	461
15.2	Free sintering or pressureless sintering	463
15.3	Pressure assisted sintering	466
15.4	Concluding remarks	473
<b>16</b>	<b>ADVANCED MATERIALS AND PROCESSES</b>	<b>477</b>
16.1	Introduction	477
16.2	Rapid solidification	477
16.3	Production of silicon	480
16.4	Zone refining	486
16.5	Chemical vapor deposition	487
16.6	Preparation of composite materials from liquid metals	494
16.7	Surface modification processes	497
	<b>APPENDIX</b>	<b>512</b>
	<b>INDEX</b>	<b>521</b>